IPRO 315: Design of a Large-Scale Bridge



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Purpose & Objective

It is the objective of this IPRO, while fostering teamwork and exposure to real world design, construction and marketing tasks, to pursue the design and eventual construction of a steel bridge for the purpose of and under the specifications of the AISC/ASCE and its annual Student Steel Bridge Competition (SSBC).

Expanded:

Teamwork	Real-World Experience	Stakeholder* Interaction
 Team Member Abilities 	DesignConstruction	FundraisingMarketing

*Illinois Institute of Technology, IPRO, American Institute of Steel Construction (AISC), American Society of Civil Engineers (ASCE), Sponsors

Goals for Achieving Purpose

- Analysis of Previous Work on the Subject
- Division of Tasks Based on Initial Timetable
- Design
- Fundraising
- Fabrication
- Rules
- Construction
- Marketing & Presentation

Analysis of Previous Work on the Subject

Previous Success	Previous Failure
 Light-weight design achieved 	 Improper time management Low-quality fabrication equipment

Division of Tasks Based on Initial Timetable

ID		Task Name	Duration	Start	Finish	14,1	07				Jan 1	1, 07				Ja	n 28,'í)7			Feb 4, '07
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1		IPRO Ist Class	1 day	Thu 1/18/07	Thu 1/18/07																
2		IPRO Olympics	1 day?	Sat 1/20/07	Sat 1/20/07																
3		Design	11 days	Tue 1/16/07	Tue 2/13/07		100		18181			1010	181				010100	310		101010 S1(3)()	
4		Conceptual Design	6 days	Tue 1/16/07	Tue 1/30/07	188												E P			
5		Preliminary to Final Design	3 days	Thu 2/1.07	Tue 2.6/07																
6		Detailed Design and Drawin	2 days	Thu 2/8.07	Tue 2/13/07																
7		Project Management Workshop	1 day	Sat 2/3/07	Sat 2/3/07																
8		Order the steel materials	1 day	Tue 2/13/07	Tue 2/13/07																
9		Work on cutting the steel for fabi	14 days	Fri 2/16/07	Mon 3/26/07																
10		Work on Welding	16 days	Thu 3/1.07	Fri 4/8/07																
11		Measure Bridge pieces	1 day	Fri 4/13/07	Fri 4/13/07																
12		Test Bridge with weights	1 day	Mon 4/16/07	Mon 4/16/07	188															
13		Practise Bridge Assembly	6 days	Tue 4/17/07	Fri 4/27/07																
14		Auto CAD Drawings	8 days	Thu 2/1/07	Tue 2/20/07														-	101011	1010100000
15		Work on AutoCAD Drawing	8 days	Thu 2/1.07	Tue 2/20/07																
16		Templates	12 days	Tue 2/13/07	Mon 3/19/07	188															
17		Design	12 days	Tue 2/13/07	Mon 3/19/07																
18		Construct	12 days	Tue 2/13/07	Mon 3/19/07																
19		Fabrication	17 days	Thu 2/1/07	Tue 3/20/07														-	101010	Louis and
20		Find a Profesional Fabricat	10 days	Thu 2/1.07	Tue 2/27/07															10000	
21		Work with Fabricators	7 days	Thu 3/1.07	Tue 3/20/07																
22		T-Shirts	9 days	Thu 2/8/07	Tue 3/6/07																
23		Work on T-Shirt Design	8 days	Thu 2/8.07	Thu 3/1.07																
24		Order T-Shirts	1 day	Tue 3.6/07	Tue 3.6/07																
25		Deliverables	40 days	Sat 1/20/07	Sat 4/28/07					-		11011	10010			-	1010101	510	101	01000	
26		Project Plan	4 days	Thu 2/8/07	Fri 2/16/07					T											
27		Work on Project Plan	4 days	Thu 2/8.07	Fri 2/16/07																
28		Project Plan Due to IP	1 day	Fri 2/16/07	Fri 2/16/07	188															
29		Website	32 days	Thu 2/1/07	Fri 4/20/07	188													-	81811 101010	Installation
30	F.	Obtain Website login :	1 day	Thu 2/1.07	Thu 2/1.07	188														щ	
31		Develop Website	26 days	Sat 2/3/07	Thu 4/12/07	188														"	

Design Phases

Key Stage	Concerns
Analysis of Previous Projects	IIT Previous Success/Failure
	Previous Competition Numbers
Statement of Problem Focus	
Analysis of Rules	
Initial Design Solution	Members
	Joints
Computer Load Modeling	Members
	Joints
Actual Loading	Top Chord Failure
Actual Construction Testing	Joint Revision
Rule Review	

Problem Focus & Rules

Team Focus	Rule Restrictions				
 Lightness Member Size Number of Members 	• Member Size: –6"x6"x42"				
•Stiffness	 Limited Joining Methods 				
 Construction Speed 	 Assembly Limitations 				
•Economy	 Temporary Piers 				
•Aesthetic					
 Avoidance of Penalties 	 Penalty Regulations 				

Design Modeling & Solution





Fabrication Phases

Template Design & Manufacturing



Fabrication of Members

Welding of Members



Construction Phases

Key Stage	Concerns
Theoretical Construction	
Rule Review	Assembly Definition
Modified Theoretical Construction	
Selection of Construction Team	Combination of Speed, Reach, and Knowledge of Process
Test Construction	Joining Difficulties
Load Testing	Failure Point
Design Revision	Introduction of Cross- Bracing
Practice & Innovation	Tools

Theoretical Construction



Load Testing



Actual Construction

Fundraising























GARBE IRON WORKS



Marketing & Presentation

Stakeholder	Presentation Medium
Illinois Institute of Technology/IPRO	Representative Exhibit
AISC/ASCE	Project Overview Sponsor Recognition Rule Varification
Sponsors	Sponsor Branding
General Public	Web Site

Results, Conclusions & Obstacles Faced