

Wastewater Reclamation

IPRO 304-C

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Project Outline

- Statement of Problem
- Background
- Design Constraints
- Regulations
- Treatment Plant Design
 - Assumptions
 - Unit Operations
 - Storage Reservoir
- Future of the Project
- Conclusions

Problem

- Water shortages
- Past Solutions
- Type of treatment
- Solution?
- Economics

Background

- **Water reclamation is important in the US**
 - Plants are used all over the nation especially in dry and overpopulated areas
- **Two categories of recycled water**
 - Planned
 - Unplanned
- **Reclaimed water is used for non-potable uses**
 - Irrigation of parks, golf courses, creation of artificial lakes
 - Industrial uses as in cooling of factories, dust control, concrete mixing
- **Environmental benefits**
 - Provides additional source of water
 - Reduces and prevents pollution

Design Constraints

- Social
- Economic
- Weather
- Environmental

Regulations

- Legal issues: Federal, state, and local statutes.
- Federal laws
- State Legal Issues:
 - State Water rights
 - Appropriative Rights System
 - Riparian Rights System
 - Reuse Water Rights
- State Liability Laws
- Reuse ordinances

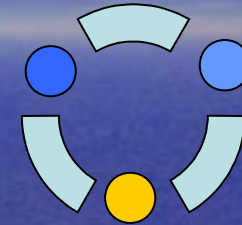
Elements of Design

- **Primary Treatment**

- Screening
- Grit chamber
- Primary clarifier

- **Secondary Treatment**

- Recycle of Biosolids
- Aeration Basin
- Secondary Clarifier



- **Tertiary Treatment**

- Chlorination
- Dechlorination

- **Distribution System**

- **Storage Reservoir**

Design Assumptions

- Residential Community
- Daily water usage = 70 GPD
- Peak daily water usage = 90 GPD
- Organic Content = 365 mg/L

Design Parameters

- Flow Rate

$$Flow_{avg} = (70 \text{ gal/day} \cdot \text{person}) \cdot (20000 \text{ people}) = 1.4 \text{ MGD}$$

$$Flow_{peak} = (90 \text{ gal/day} \cdot \text{person}) \cdot (20000 \text{ people}) = 1.8 \text{ MGD}$$

– Design for 2.0 MGD

- Organic Content (OC)

$$OC_{avg} = (365 \text{ mg/L}) \cdot (3.785 \text{ L/gal}) \cdot (1.4 \text{ MGD}) = 1.34 \text{ kg/min}$$

$$OC_{peak} = (365 \text{ mg/L}) \cdot (3.785 \text{ L/gal}) \cdot (1.8 \text{ MGD gal/day}) = 1.73 \text{ kg/min}$$



Primary Treatment

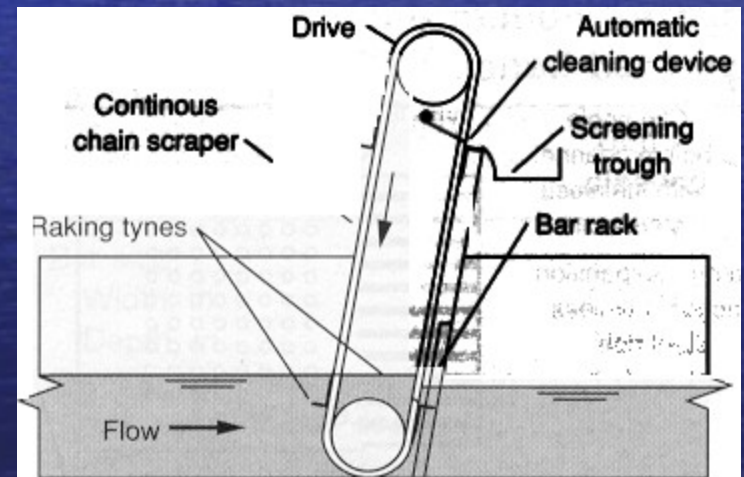
Screening

- Solids Removal Methods

- Bar Racks
- Rotary Disks
- Screens
- Centrifugal

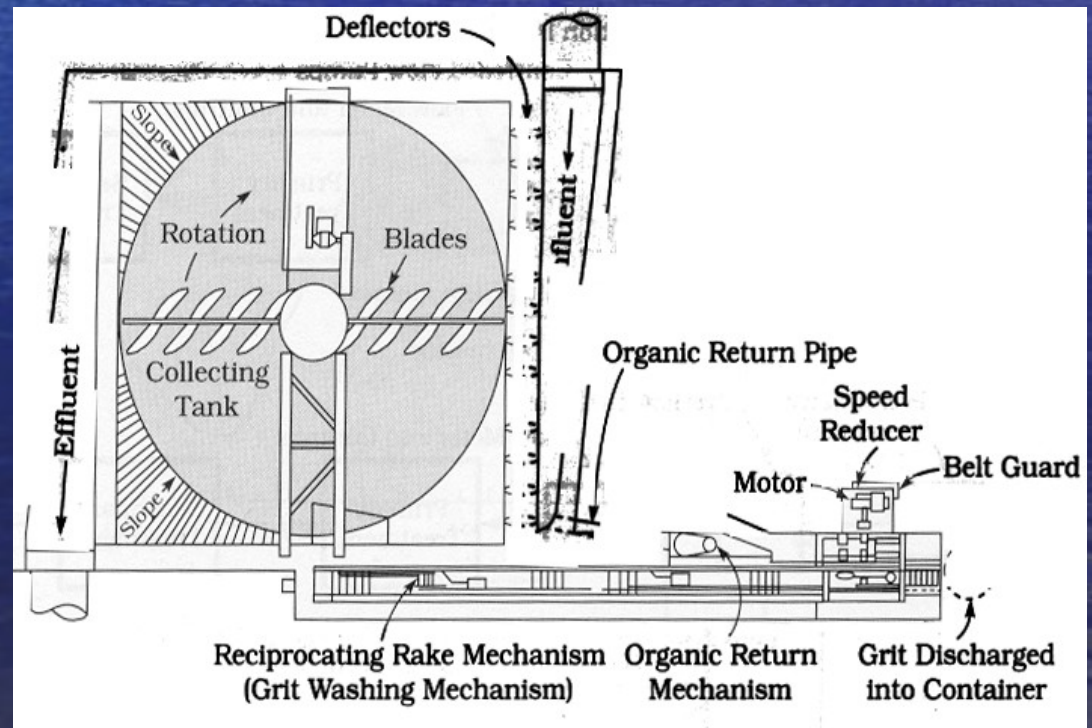
- Types of Bar Racks

- Chain Operated
- Reciprocating Rake
- Catenary
- Cable Type



Grit Chamber

- Three Types
 - Horizontal-flow type
 - Aerated Type
 - Spiral-flow type

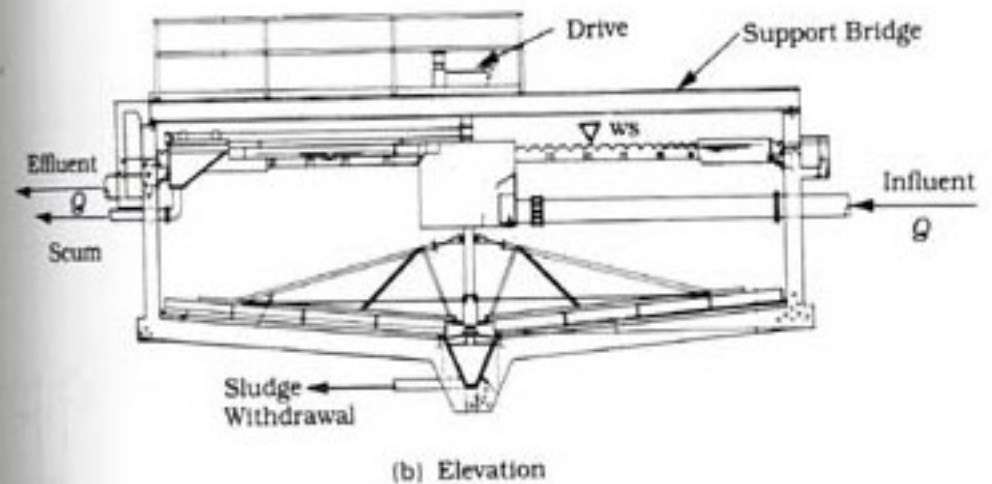
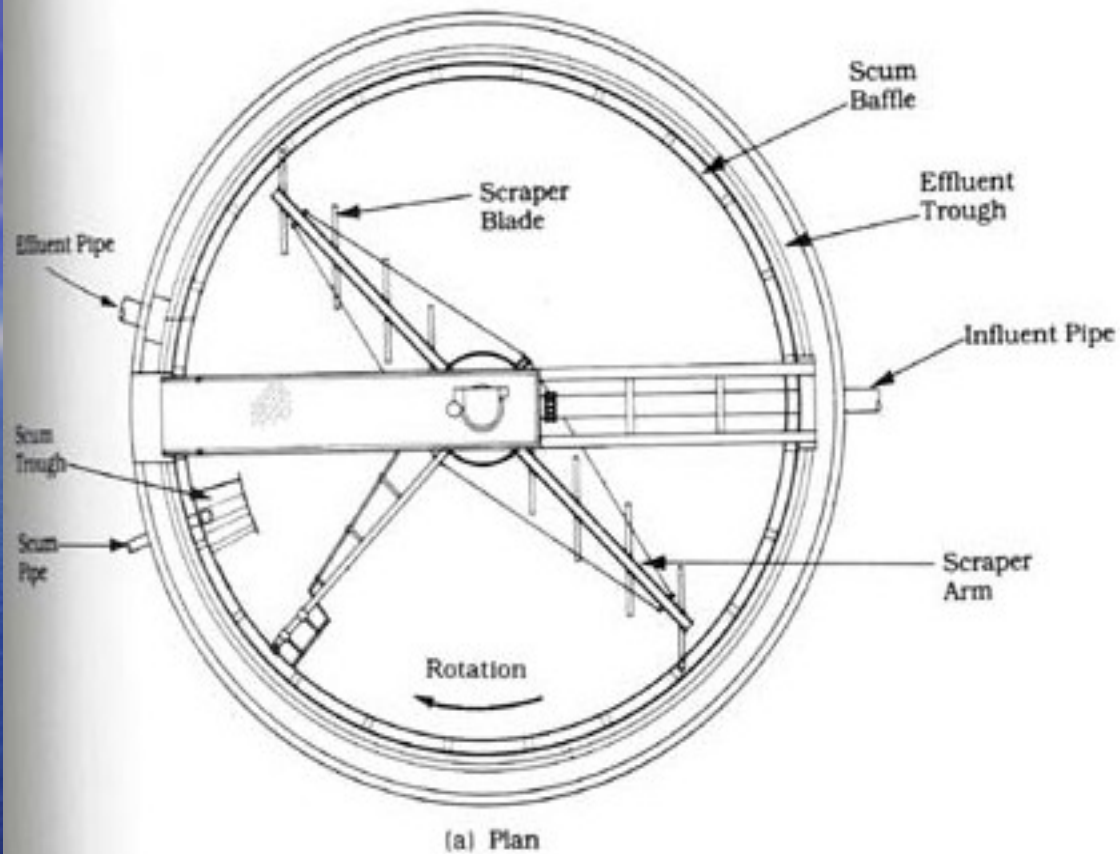


Primary Clarifier

- **Design requirements**
 - Evenly distributed flow
 - Promote flocculation
 - Dissipate influent energy
 - Minimize sludge blanket disturbance
- **Choose circular tank**
 - Dimensions: diameter and side wall depth

Primary Clarifier

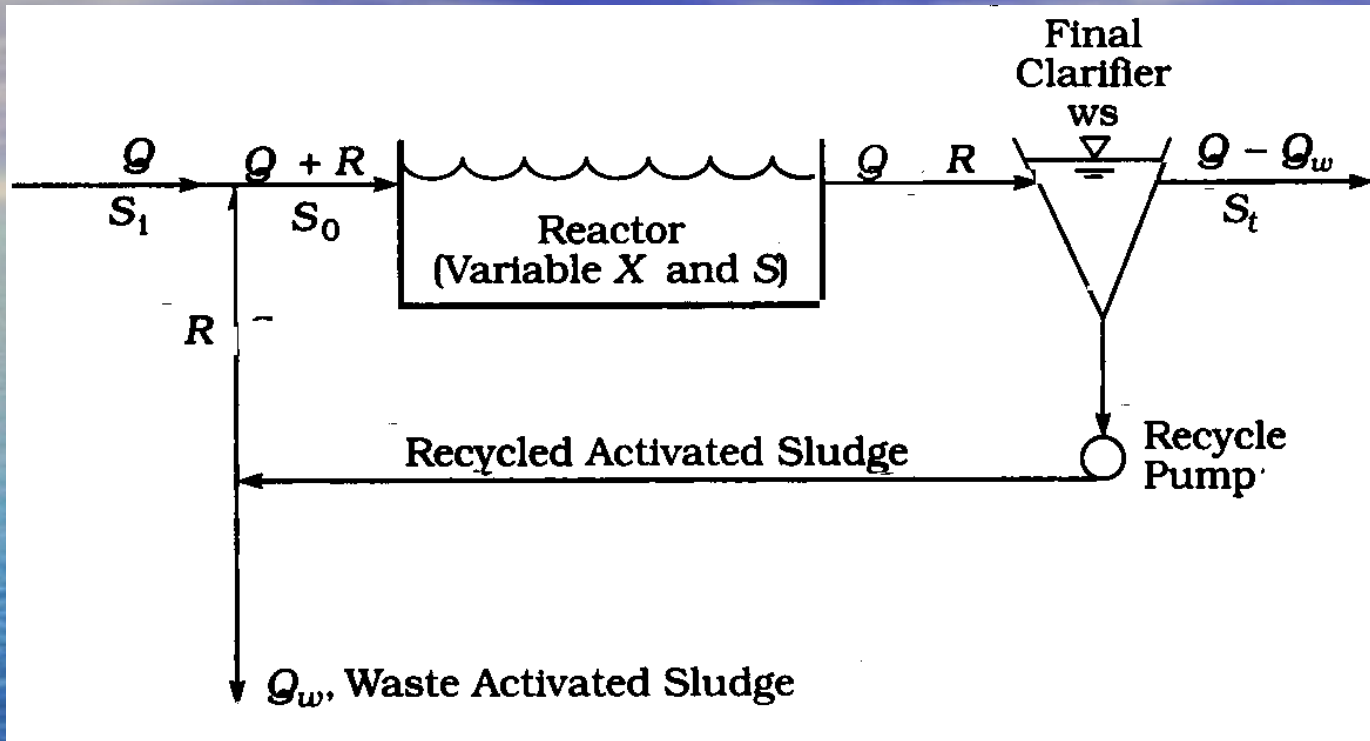
- Diam = 50 ft
- Depth = 12 ft





Secondary Treatment

Recycle of Biosolids



$$R = \text{design_flow_rate} \cdot \text{Recycle_Ratio}$$

$$R = (1.0 \times 10^6 \text{ gal/day}) \cdot (1.0) = 1.0 \times 10^6 \text{ gal/day}$$

$$\text{flow} = Q + R = 1.0 \times 10^6 \text{ gal/day} + 1.0 \times 10^6 \text{ gal/day}$$

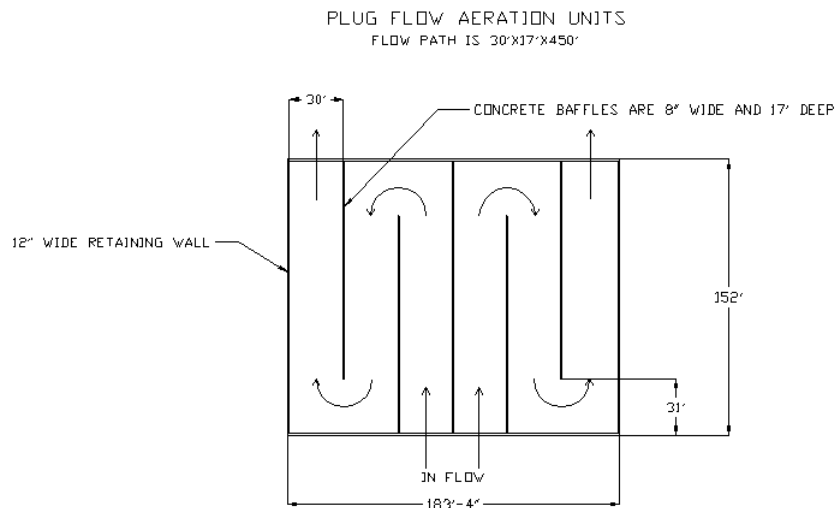
$$\text{flow} = 2.0 \times 10^6 \text{ gal/day}$$

Choosing an Aeration Basin

- **Important characteristics**
 - Retention time
 - Food-to-microbe ratio
- **Basic design choices**
 - circular
 - rectangular
 - rectangular with baffles
- **Choice: Extended Aeration Basin**

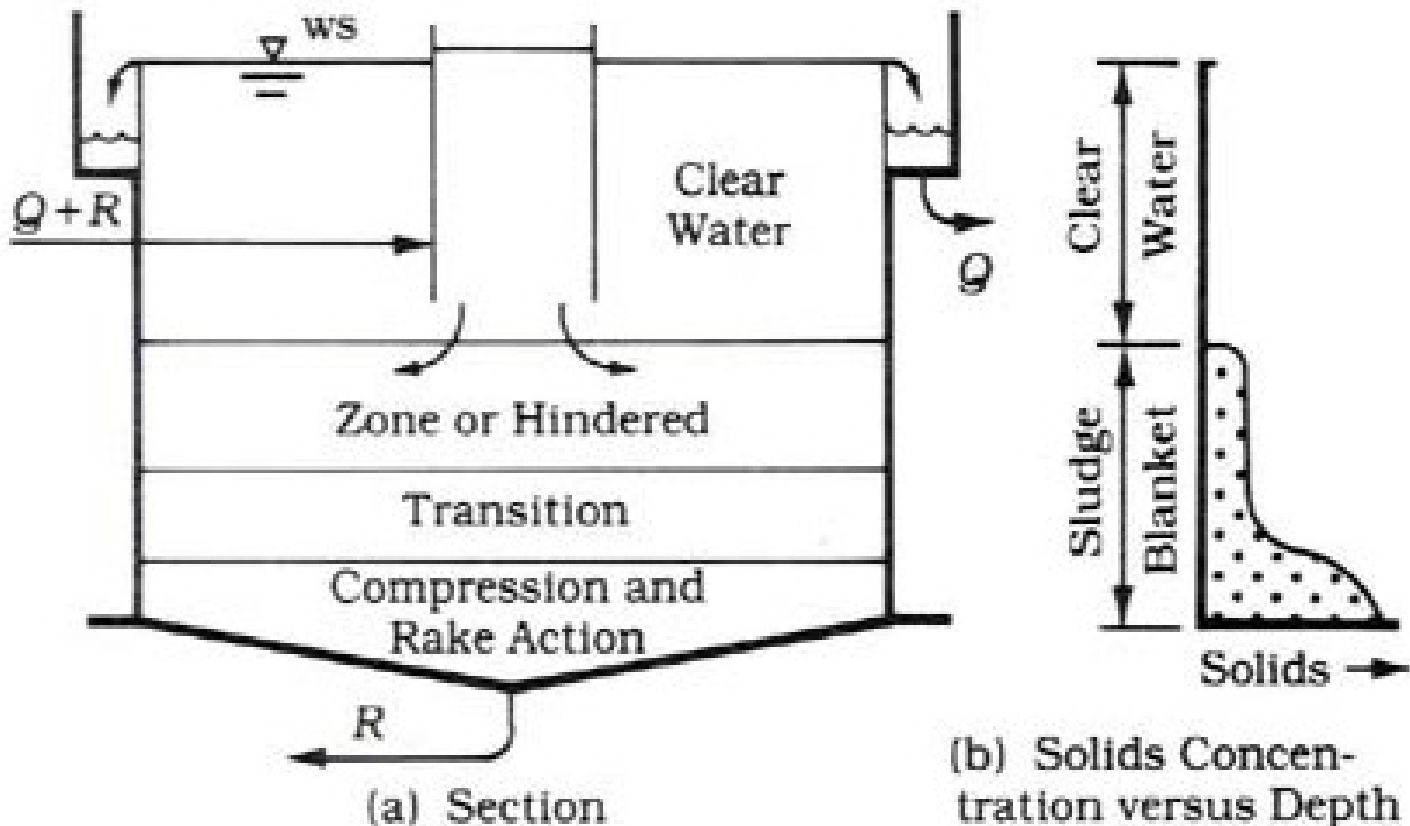
Extended Aeration Basin

- Selection reasons
 - Built in safety factor
 - Small amount of solids produced
 - Endogenous respiration phase



Secondary Clarifier

- Diam = 80 ft
- Depth = 13 ft





Tertiary Treatment

Disinfection

- **What is Disinfection?**
 - The point of disinfection
 - Important factors
 - Types of disinfectants

Method of Disinfection

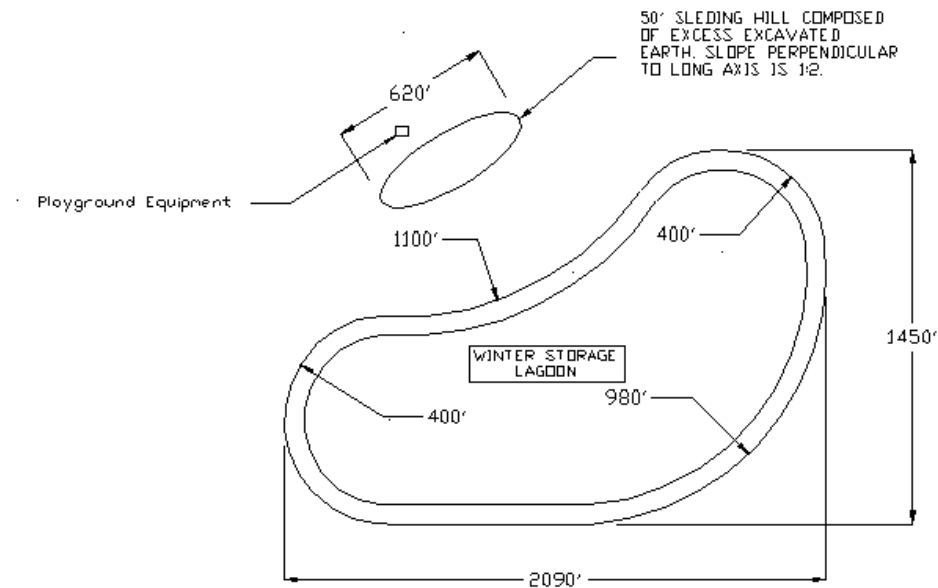
- Chlorination
 - Types of Chlorine compounds
 - Chlorinator
 - Injector
 - Reactions with Chlorine in water
 - Contact Chamber

Other Aspects of Chlorination

- Dechlorination
 - Purpose
 - Types
- Reactions with Sulfur Dioxide in Water
- Effluent Discharge to Distribution

Storage Reservoir

WINTER STORAGE LAGOON



COST ESTIMATE: \$6 MILLION

Future Work

- Water Distribution System
 - Meets with regulations
 - Contaminant concentrations
 - Maximum loading allowances
 - Economical
 - Recharges groundwater
 - Develop general design procedures
 - Adaptable to any location

Conclusions

- Wastewater Reclamation
 - Possible solution to groundwater depletion
 - Cost prohibitive to rework existing systems
 - Recommended for new plant construction



Questions?

Comments?