Key Tasks

•Research CO₂ mitigation technology for pulverized coal-fired and integrated gasification/combined cycle power plants

•Learn about the current and future regulations and sequestration options

•Perform a technological and economic comparison of these mitigation strategies.



Sponsor

Obstacles

•Large amount of information on CO₂ mitigation available

•Team members had various amounts of background knowledge on the subject.

<u>IPRO 302</u>



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<u>IPRO 302</u>

CO₂ Mitigation: A Techno-Economic Assessment



Research and compile information on potential future CO_2 environmental regulations, current CO_2 mitigation technology, and CO_2 sequestration techniques.

Regulations

•Currently, there are no federal regulations on CO_2 containment.

•California, New York, New Jersey, and Hawaii have made laws limiting emissions in future years.

•State laws often require a cut to 1990 levels by 2020.

Sequestration

•Geologic $- CO_2$ is injected into saline aquifers and depleted oil and natural gas fields or used for Enhanced Oil Recovery.

•Terrestrial – Forests and other vegetation are used to absorb CO₂.

•Oceanic – CO_2 is injected into the ocean floor or absorbed into the water.

Companies Designing Mitigation Technology for PC Plants

Alstom – Chilled Ammonia Fluor – Ecoamine MHI – KS-1,2,3 Powerspan – ECO₂ Companies Designing Mitigation Technology for IGCC Plants

> General Electric Shell Conoco/Phillips MHI

Next Steps

Next semester's IPRO will use this information to design a power plant that includes CO₂ mitigation technology.

The team has decided that *Fluor* currently has the most cost-effective, efficient, and mature technology for PC plants and recommends it to Sargent & Lundy. General Electric is thought by IPRO 302 to presently have the most cost-effective, efficient, and mature technology for IGCC plants and is recommended to our sponsor.

Pulverized Coal-Fired (PC) Plant EIVE Gas Pollution Boiler Air Coal $0_2 =$ Controll I Init Steam Clean N_2 Flue Gas Temp. CO₂ Mitigation Turbine ELECTRICITY

Integrated Gasification/Combined Cycle (IGCC) Plant

