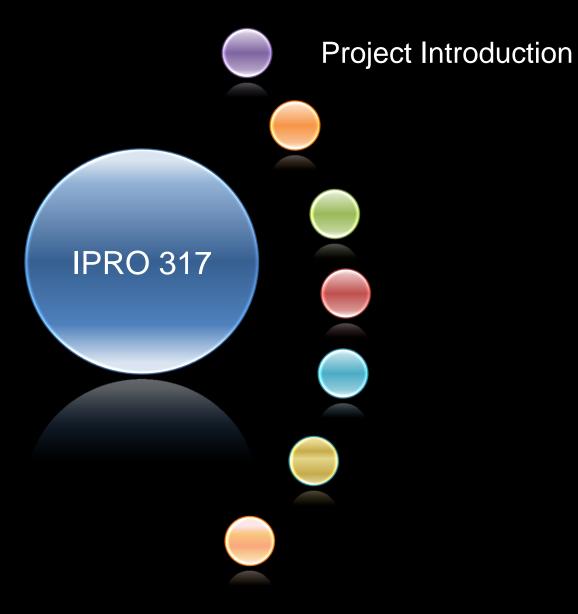
### Quick Silver 47 IPRO 317



#### **Silver Nanorods as Thermal Indicators**





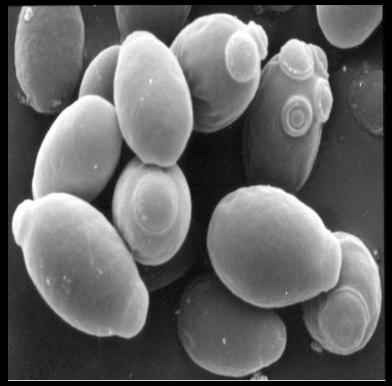


## **Project Introduction**

## Incidence rate for food poisoning -76 million cases annually in USA

•Average yearly U.S. beef consumption -28.1 billion pounds -\$74 billion

 Food wasted - 195 lb/capita/year (USDA) - 33.7% red meat (Producer – Consumer)

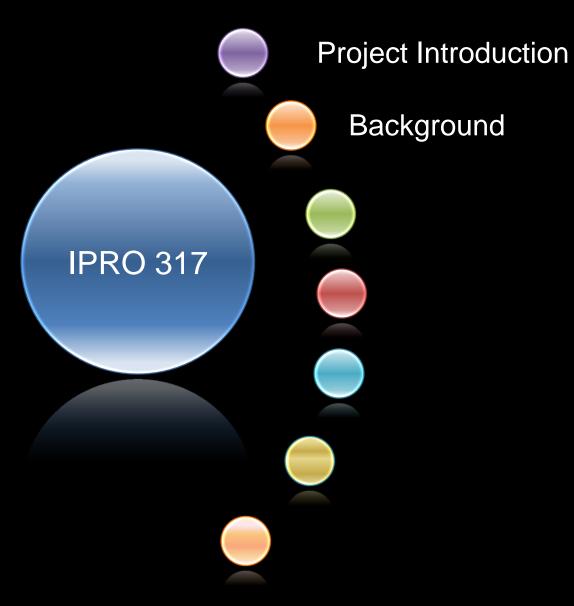


http://www.micron.ac.uk/organisms/images/yeast4a.jpg

## Objectives

- Universal marketability
- Broader temperature range
- Improved efficiency in temperature monitoring
- Ethical concerns
  - Inconclusive health and environmental effects





## Background

#### •What are nanoparticles?

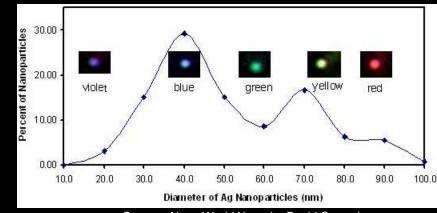


Source: University of Utah

Source: University of Missouri

Nanorod-based thermal indicators

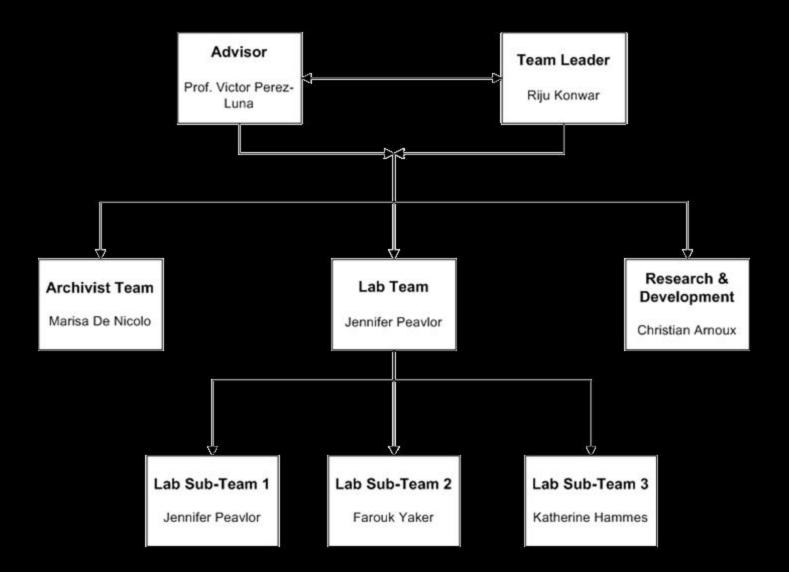
Technology



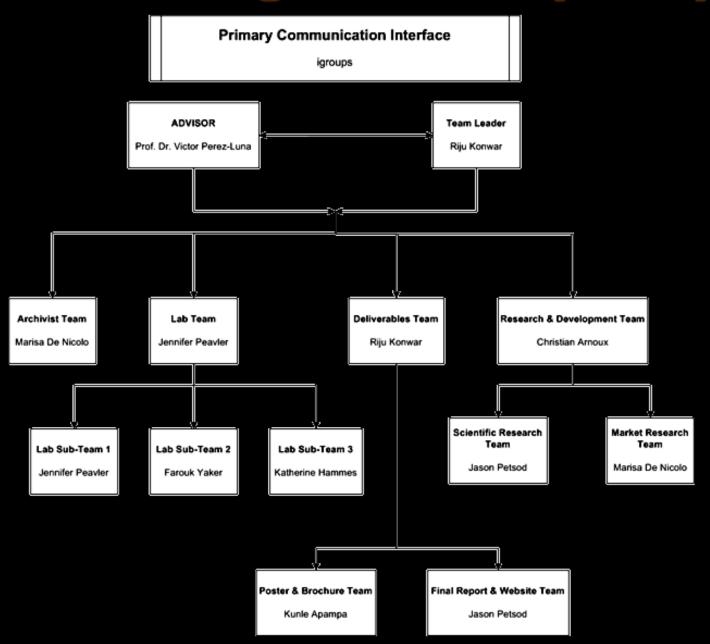
Source: Nano World News by David Conrad



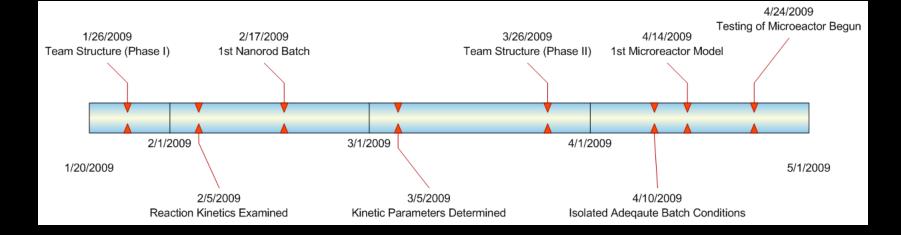
## **Team Organization (Initial)**



## **Team Organization (Final)**



## **Team Management**

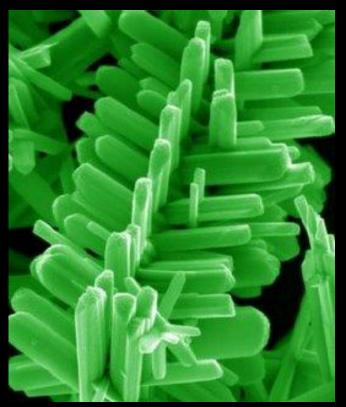


Challenges	Resolution	Impact
Communication	Igroups	Improved task efficiency
Monitoring Tasks	Ram chart	Individual performance improved
Deadlines	Gantt Chart	Time efficiency improved

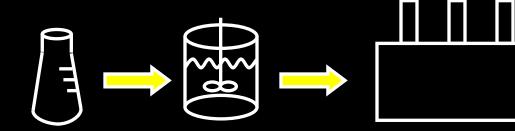


## **Research Team**

- Research nanorod background
- Computer simulation
- Conduct kinetic experiments
- Scale-up to continuous process

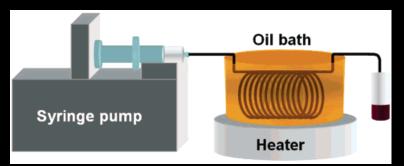


http://nanotechnologytoday.blogspot.com/2008/08/nanosculpture-could-enable-new-types-of.html



## **Continuous Flow Synthesis**

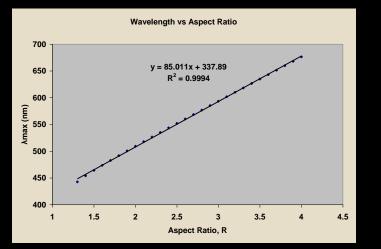
- Microreactors most promising
- Control size distribution of particles
- Diffusion can be slow
   Micromixers often used



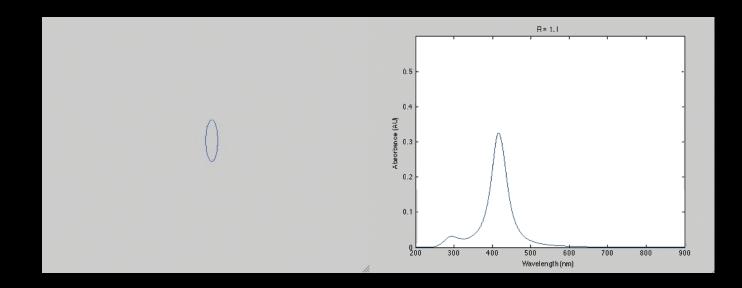
Lin, Xue Zhang, Alexander D. Terepka, and Hong Yang. Nano Letters 2004.

## **Computer Simulation**

 $\bullet$ 

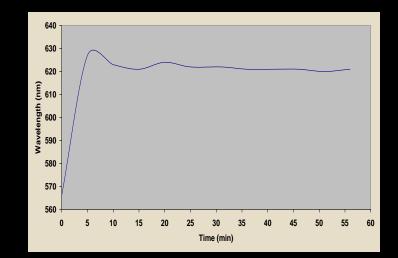


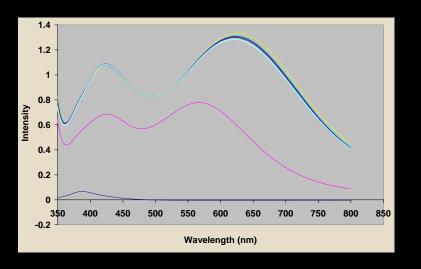
- Shape dependent optical properties
  - Spherical 400nm peak
  - Rods 600nm peak
- Provides correlation between wavelength and concentration



## **Kinetics**

- Monitored the growth of nanorods over time
- Most growth achieved within 5 minutes





 More experiments needed to obtain reliability in results



## **Laboratory Team**

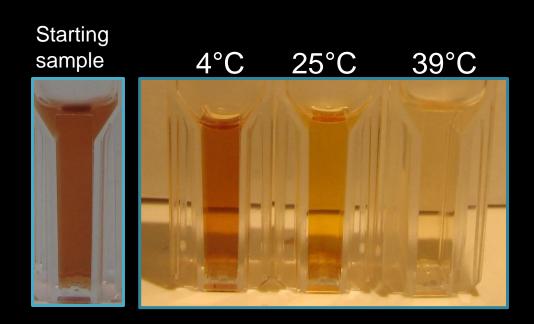
- Purpose
  - Can silver nanorods be used as thermal indicators?

- Experiments
  - Time dependent
  - Temperature dependent

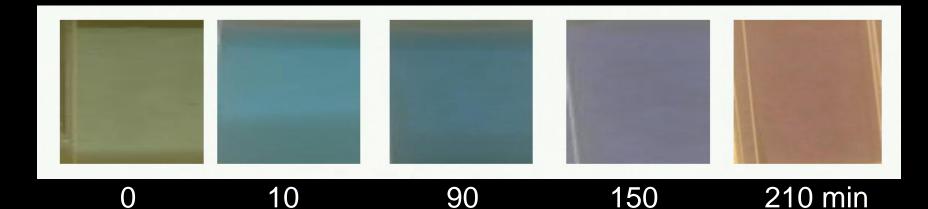


### **Temperature dependent results**

- Does temperature effect color?
- Stored at three temperatures
- Noticeable color change



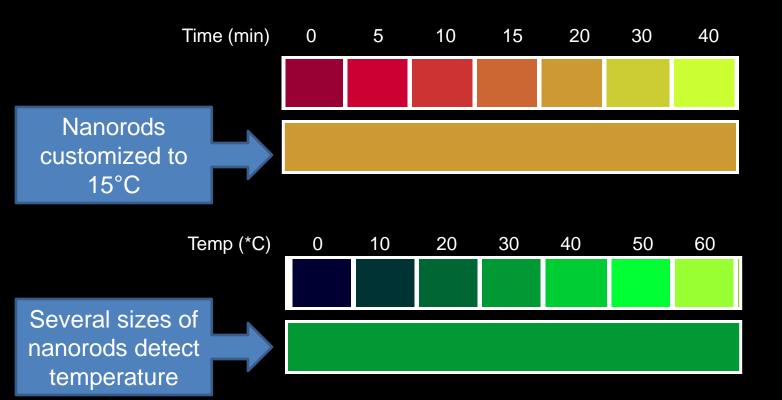
### **Time dependent results**



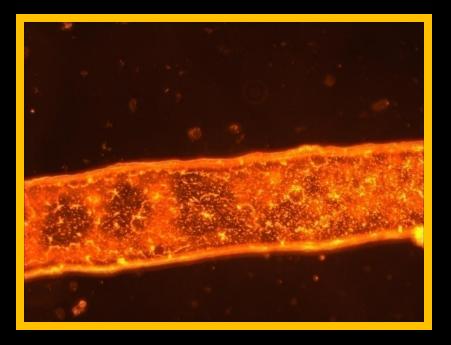
•Sample was submerged into a water bath

- •Temperature was held at 55°C
- •Photographs were taken periodically

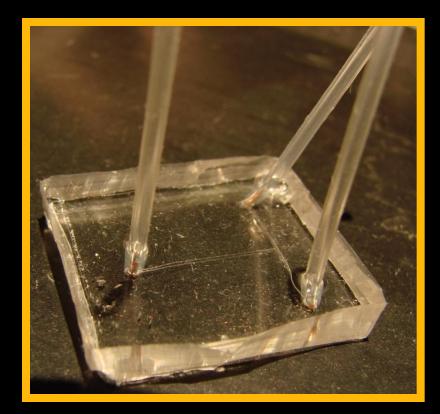
## **Prototype Label**



### **Continuous Flow Microreactor**



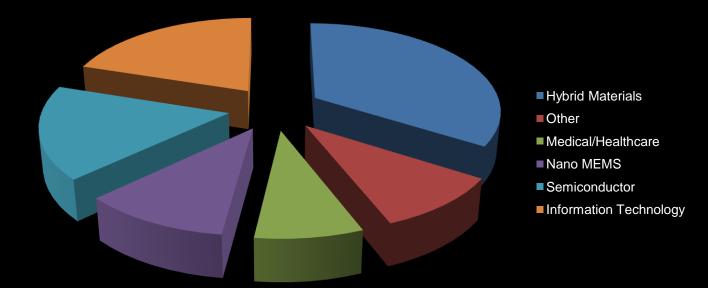
# Batch to continuous process transition





## **Market Analysis**

#### Current Commercial Applications of Silver Nanoparticles

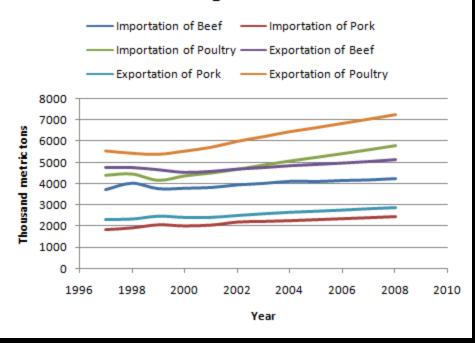


## **Market Analysis**

# Potential market for thermal indicators:

- Food
- Pharmaceutical drugs
- Electronics

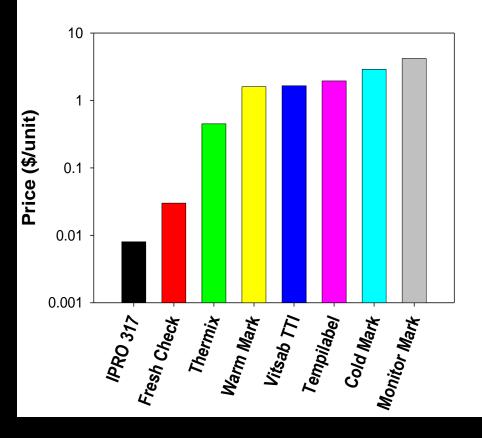
#### Meat Imports and Exports of the seven largest countries



Data from the US Department of Agriculture

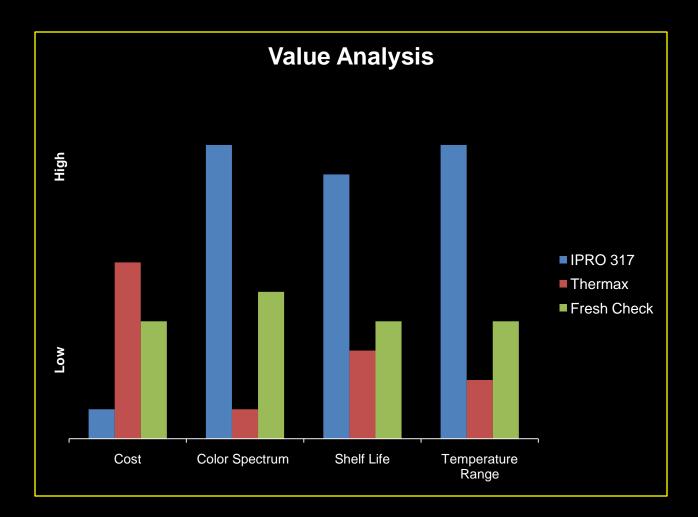
## Economics

- 0.8 cents / label
- It is over 3 times cheaper than the closest competitor



The price is on a logarithmic scale of base 10

## **Competitive Advantage**





## Conclusion

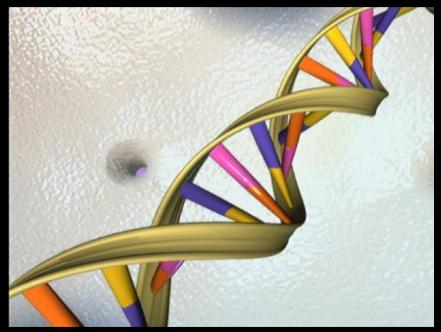
- Successful batch process produced
- Color spectrum validation
- Continuous flow process designed
- Testing in progress



http://www.flickr.com/photos/48372717@N00/435479522

## **Future Work**

- Further develop the microfluidics model
- Optimize reaction conditions
- Explore other possible markets
  - Surface Enhanced Raman
     Scattering (SERS)
  - Antimicrobial application (Healthcare)



http://nanotechnologytoday.blogspot.com/2007\_04\_01\_archive.html





http://www.flickr.com/photos/kqedquest/435480483/in/set-72157600028824556/

#### Hi Ho Silver!