

The 21st Century Farm

Illinois Institute of Technology
Chicago, IL

Professor: Blake Davis

Sponsor: John Edel & Kristin Ostberg of *The Plant, LLC*

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Where does Chicago get fresh produce in January?



- **California - 2,200 miles**
- **Arizona - 1,800 miles**
- **Chile – 5,300 miles**



Wouldn't it be nice to have...

- Fresh local produce all winter
- Local growing season extended 3 months
- Zero waste farming



Indoor Farming

- Controlled Environment
- No Chemical Treatment
- Fresher, Healthier Product
- Local Economic Boost
- Aid Regional Agriculture Stability



The Plant, LLC

- Indoor Farm
 - 100,000 sq. ft.
 - 3 story building
 - 3 acres
- 50% farming operation



Our sponsors: John Edel & Kristin Ostberg,
Chicago Center for Sustainable Manufacturing



The Team

- 25 students, 4 sub-teams, 8 disciplines

Our Mission: Make The Plant a Reality

- Agricultural systems
- Computer Control
- Building systems
- Marketing



Agricultural Systems

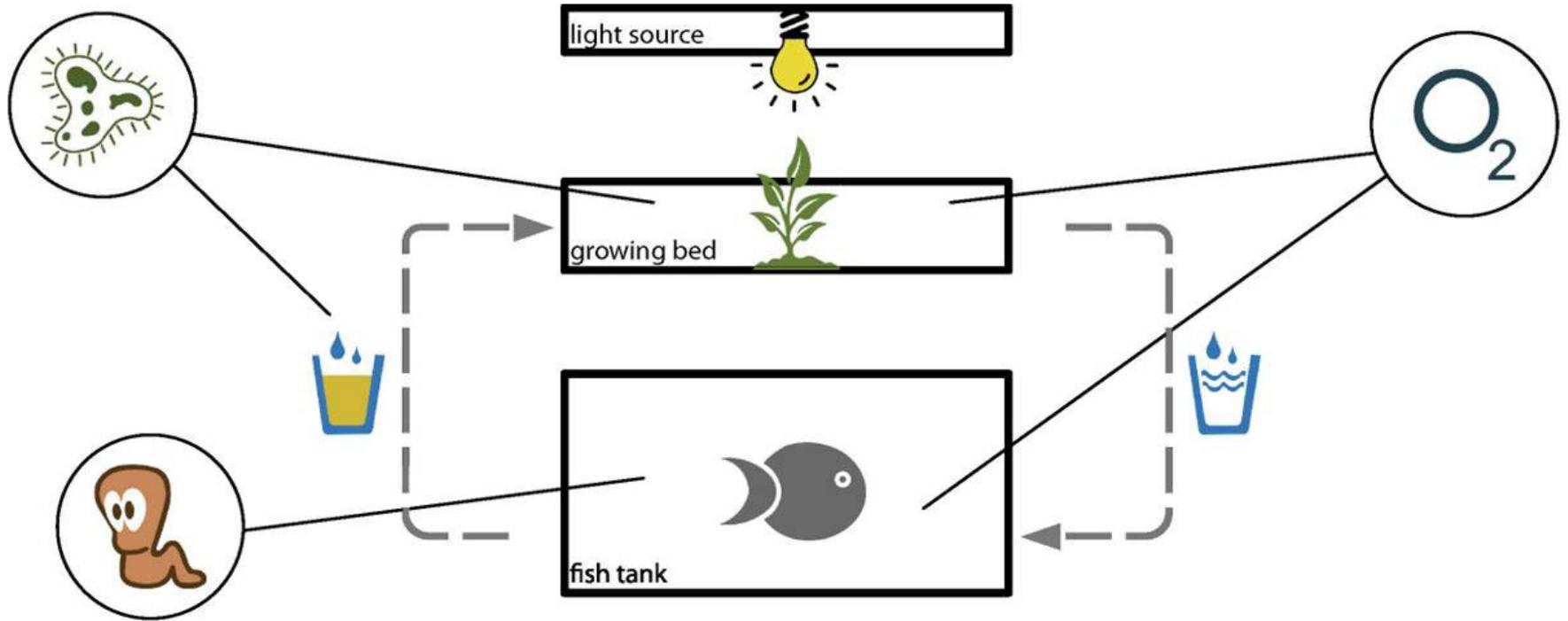
- Explore growing systems
- Expand prototype
- Introduce fish into Aquaponics system
- Monitor system performance



Prototype

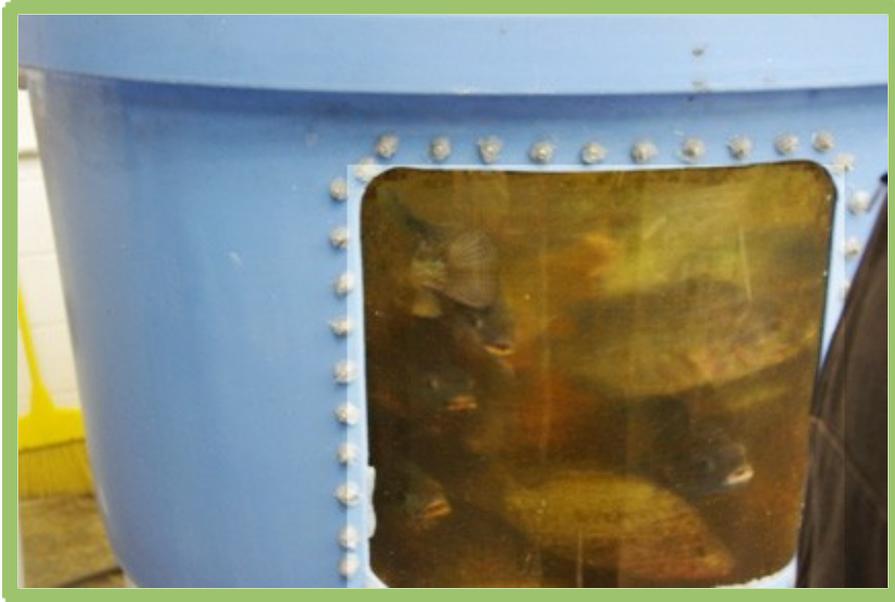


Aquaponics System



Aquaponics System

Tilapia tank



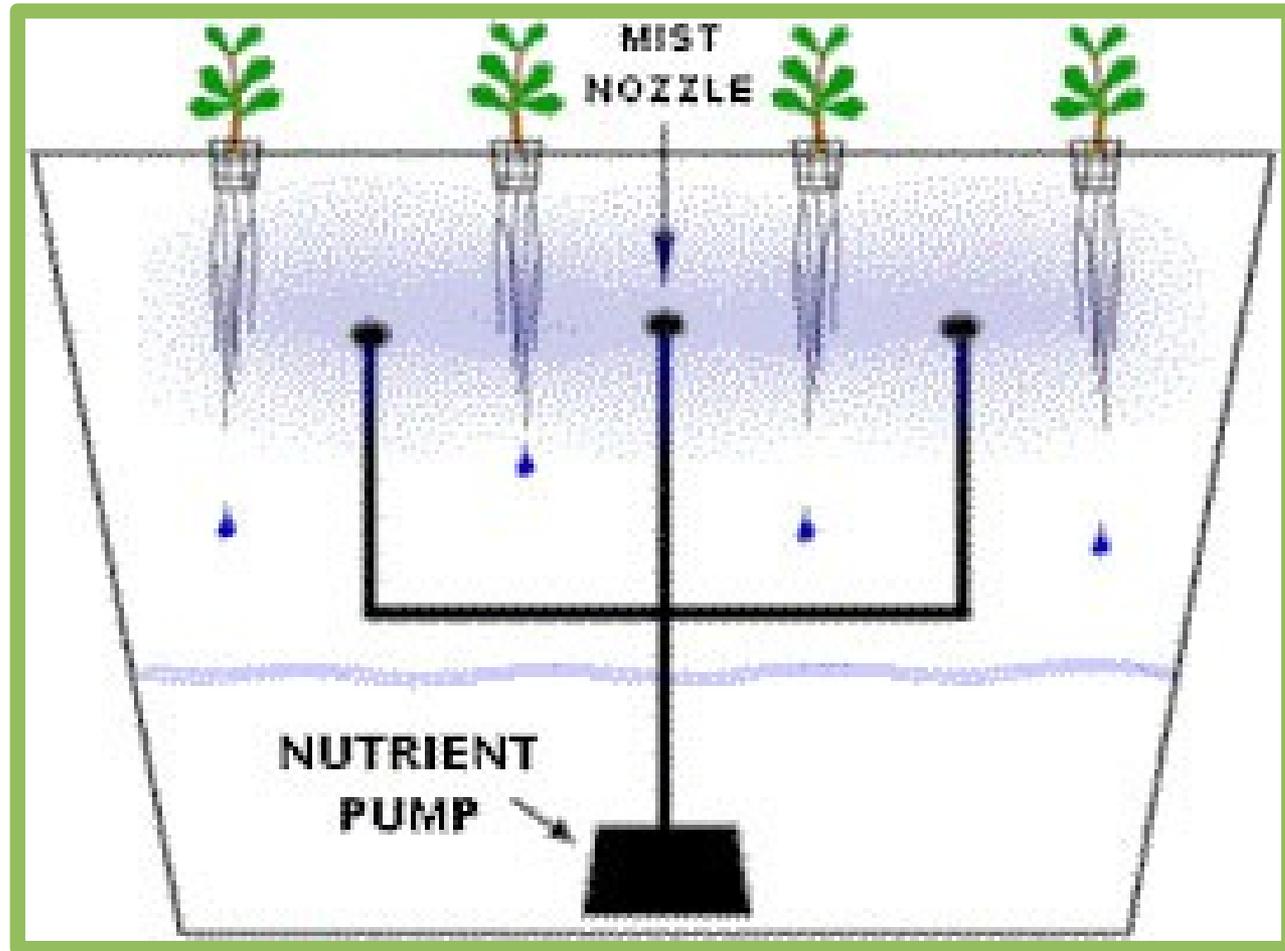
Growing beds



Chicago High School for Agricultural Sciences



Aeroponics System



Aeroponics System



Drip System

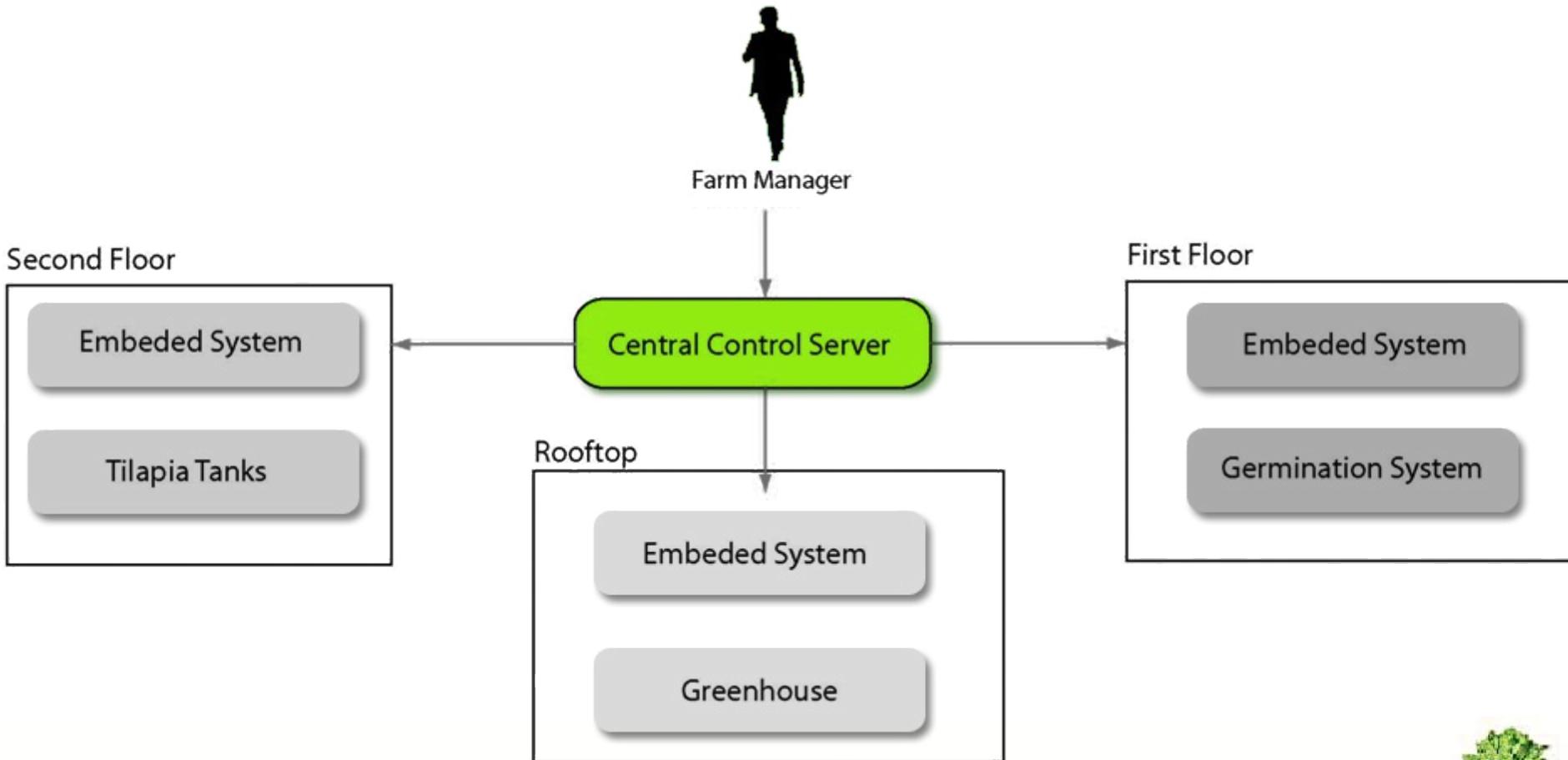


Computer Control Team

- View/change environment variables
- Minimize maintenance of farm
- Gather operational data
- Integrate with building systems



System Architecture



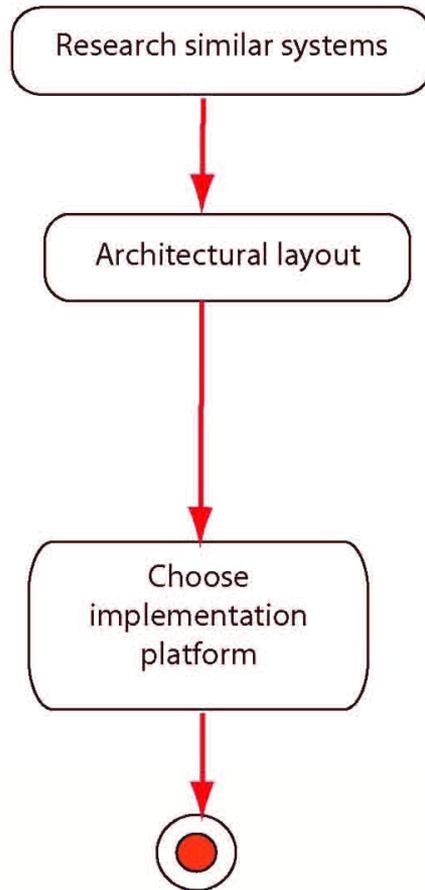
This Semester

- Prototype the control system
 - Lights
 - Air temperature thermostat
 - Water temperature
 - Grow logs
 - Operations database

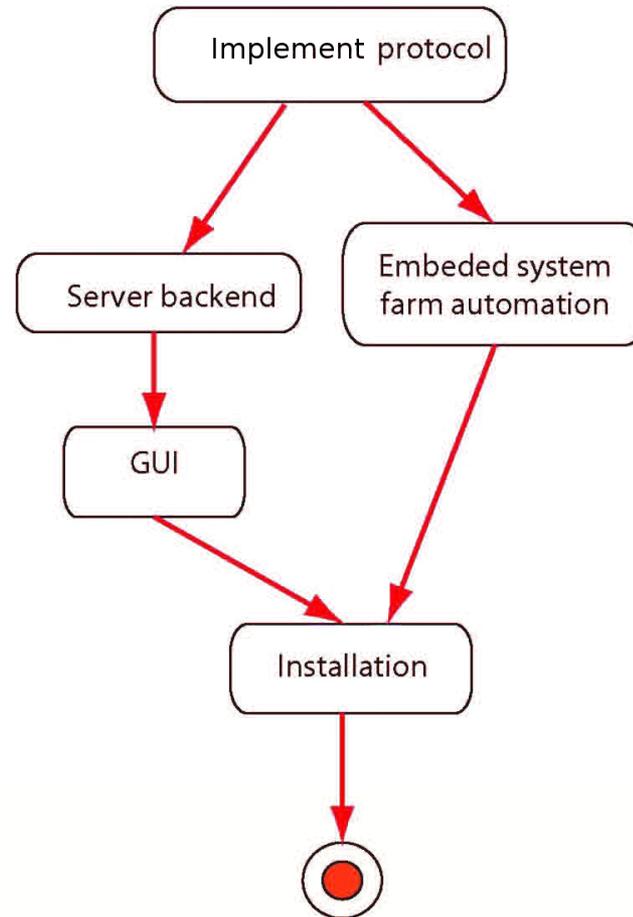


Progress

Previous Semester



This Semester

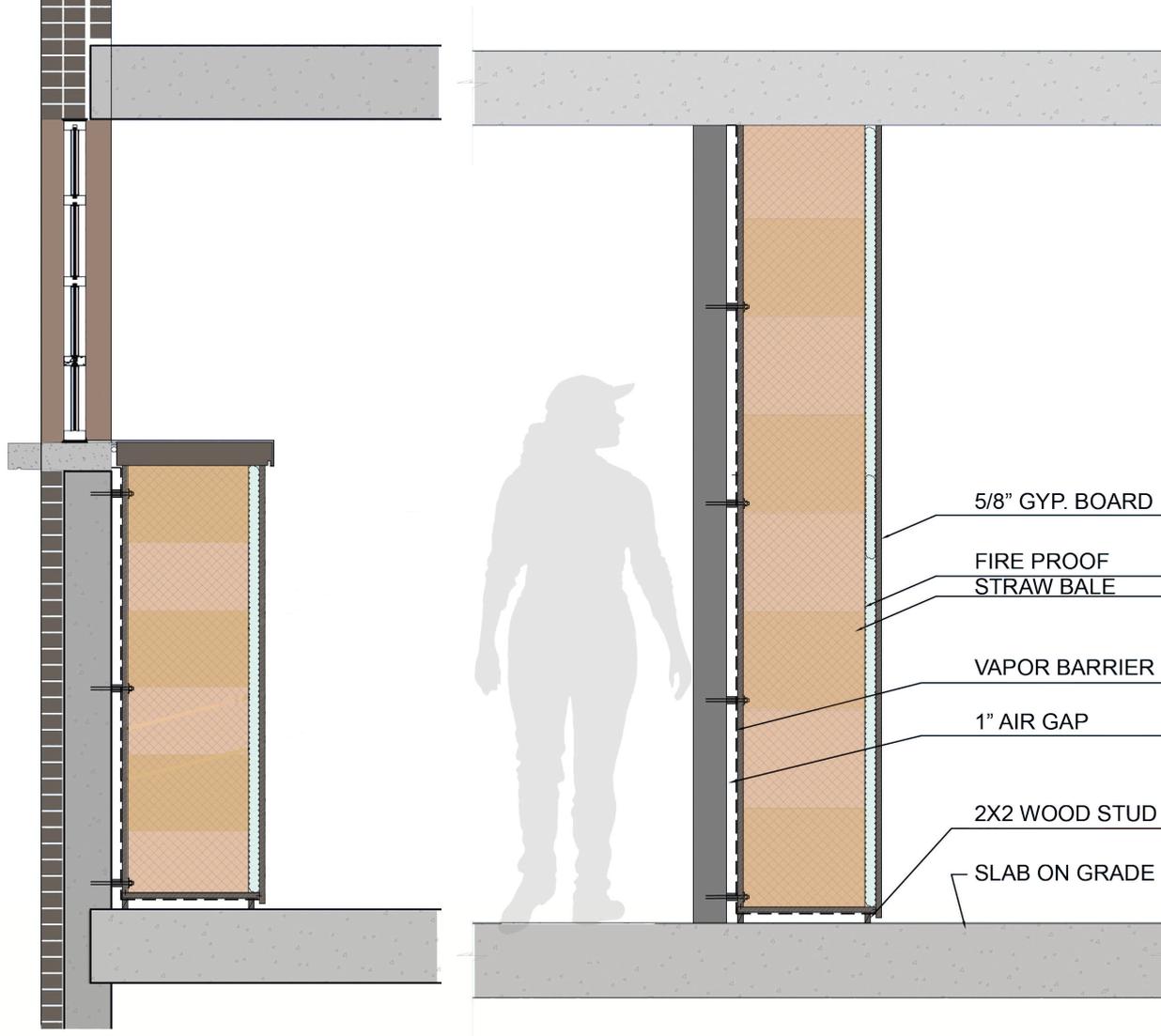


Building Systems

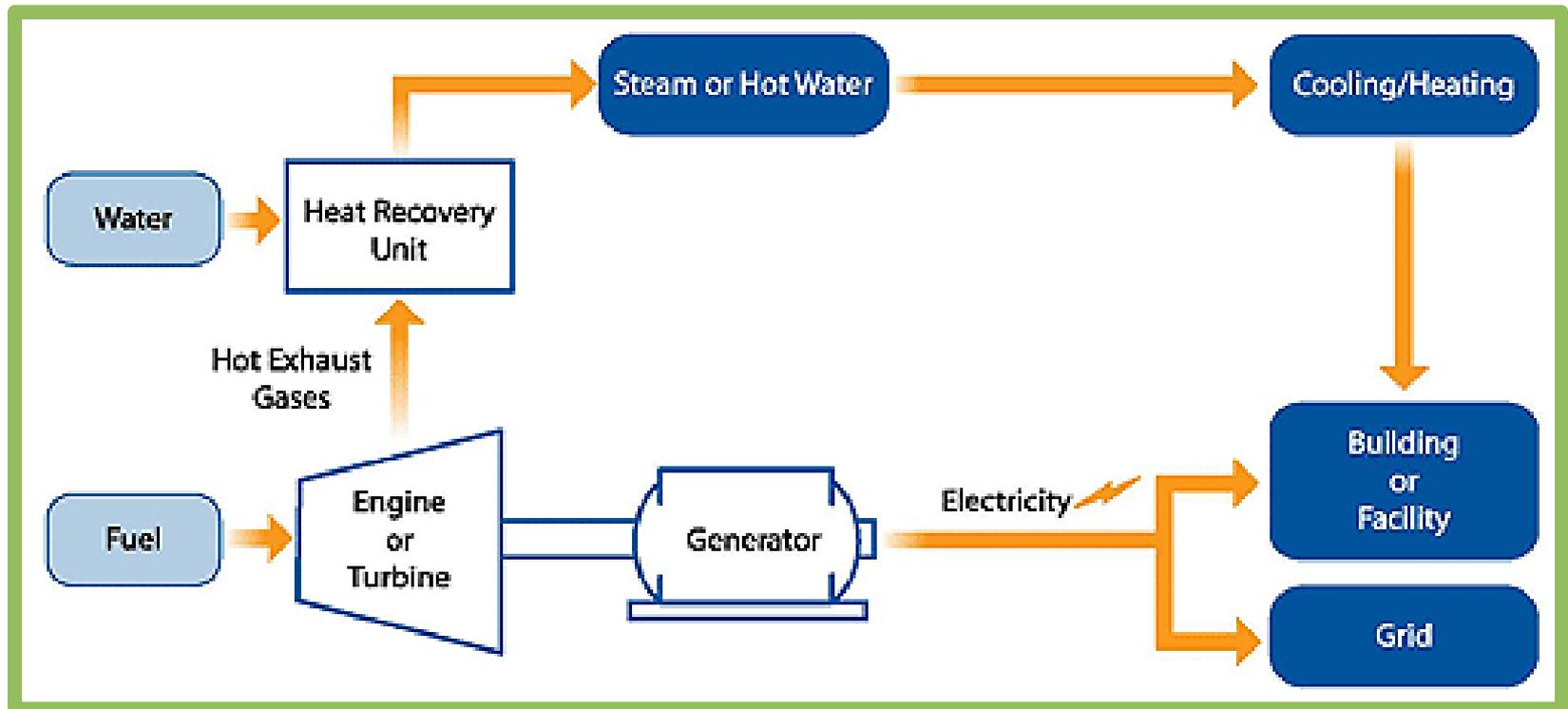
- Wall construction design
 - Affordable
 - Sustainable
 - Volunteer friendly
- Lighting analysis
- Energy management analysis



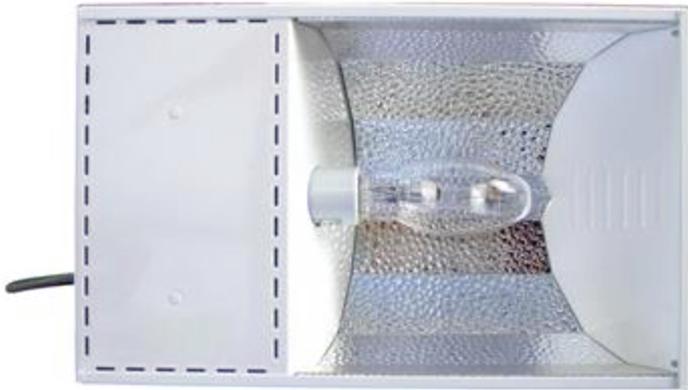
Straw Bale Walls



Combined Heat & Power System



Lighting Systems



Metal Halide



Luxim Plasma



T5 High-Output Fluorescent



Marketing Team

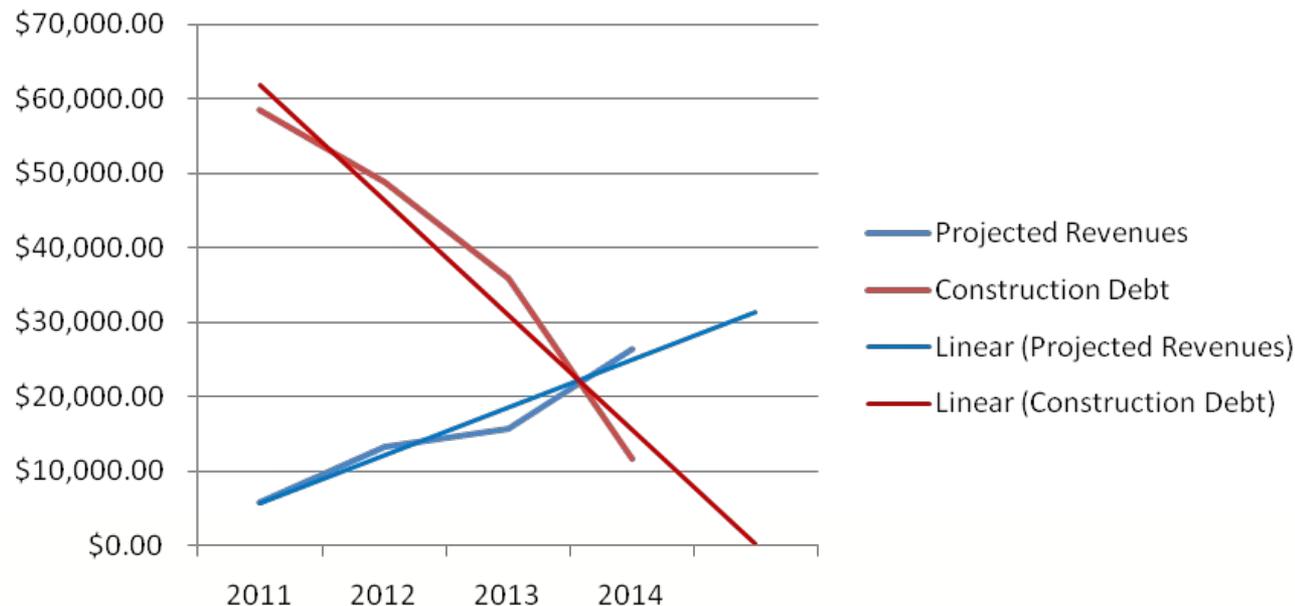
- Double-check and expand the previous semester's work.
 - Lighting
 - Wholesale information
- Create a business plan for The Plant
 - Examine areas of interest to the sponsor concerning the business plan.
- Determine the cost of the growing systems



Viability Check

- Initial production: 18.5k lbs/year
- Initial construction costs paid in 5 years

Estimated Payback Time



Potential Markets

- Chicago Public Schools
 - Require 20% of all served food to be locally grown or produced.
- Restaurants
- Community Supported Agriculture (CSA) farms



Accomplishments

- Completed Aquaponics prototype
- Implemented and installed control system
- Developed wall and lighting systems
- Created marketing plan



The Next Step

- Moving and expanding the prototype into The Plant
- Continue exploring different growing systems
- Increase capabilities of control system
- Comprehensive evaluation of The Plant's existing building systems
- Create complete business model



Questions ?



Hours in Use Per Day:

Growing Area:

Targets	
Lumens / Sq. Ft	>2,500
Footcandles at Plant Tops	5,000 - 10,000
Watts / Sq. Ft	> 50

1 fc = 1 lumen/(sq. ft. * dist.²)

Complete All cells in Green

Lamp Type	Vendor & Manufacturer Provided Information			Coverage Calculations (per fixture)				Annual Costs				
	Lamp Power (Watts/Lamp)	Total Power (Watts / Fixture) to Run Light (from Sheet "Heating" G8)	Usable Lumens / Fixture	Lumens/Watt	Watts/Coverage [W/sq. ft]	Lumens /Sq. ft	No. Fixtures in Growing Area	Annual Energy Used [kW]	Annual Energy Used full install [kW-hr]	Annual Energy Cost	Annual Energy Cost per Sq. Ft. Growing Area	Total Annual Cost Per Sq. Ft
T5 HO	54	216	14,400	92.6	27.0	1,800.0	3,412.5	1419.1	4,842,747	\$ 629,557	\$ 23.06	\$ 28.32
MH Horizontal	1000	1,075	45,630	117.0	40.0	1,825.2	1,092.0	7064.5	7,714,452	\$ 1,002,879	\$ 36.74	\$ 99.31
MH Horizontal	250	269	8,970	92.0	41.7	1,495.0	4,550.0	1766.1	8,035,887	\$ 1,044,665	\$ 38.27	\$ 78.94
Luxim Plasma	200	266	17,595	115.0	8.0	703.8	1,092.0	1747.3	1,908,096	\$ 248,052	\$ 9.09	\$ 41.94
MH Horizontal	400	430	15,600	100.0	40.0	1,560.0	2,730.0	2825.8	7,714,452	\$ 1,002,879	\$ 36.74	\$ 80.54

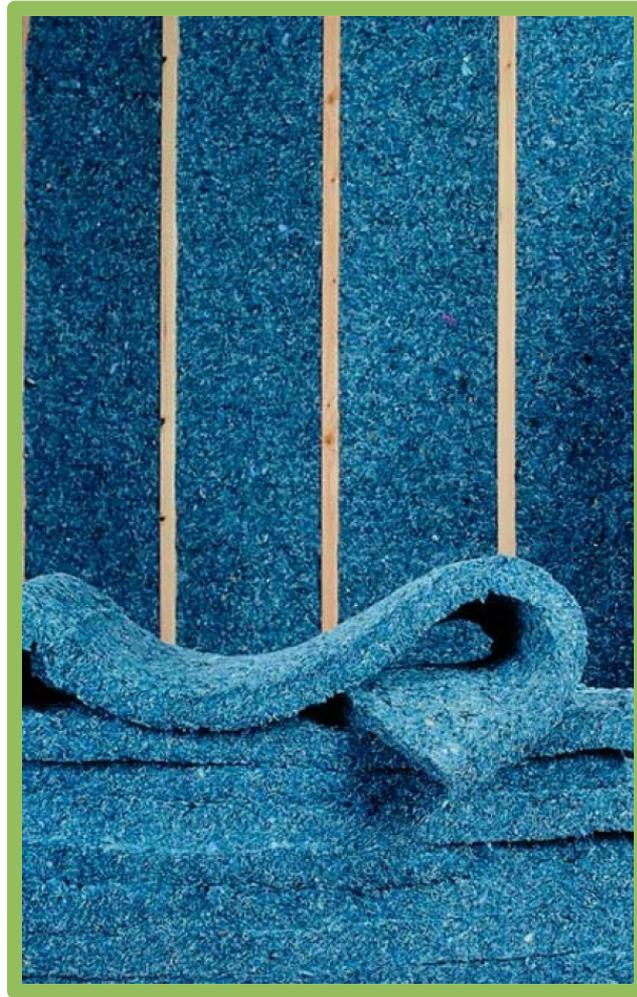


Straw Bale Cost Estimating

- 7' x 14' x (76 bays) = **7448 square feet** total area to be insulated (excluding the glazed area)
- Straw Bale Size: **18" x 14" x 36" to 24" x 18" x 48"**
- Therefore,
If using the smaller bales (18" x 14" x 36") horizontally so that it covers an area of 36"(L) x 14"(H) x 18"(D), the area covered by a single bale would be 3.5 square feet and a total of **2128 bales** costing approximately **\$8512** would be needed to cover the total area of the wall surface.
- If we use the smaller bales vertically so that it covers an area of 36"(L) x 18"(H) x 14" (D), the area covered by a single bale would be 4.5 square feet and a total of **1655 bales** costing approximately **\$6620** would be needed to cover the total area of the wall surface.
- If using the larger bales (24" x 18" x 48") horizontally so that it covers an area of 48"(L) x 18"(H) x 24"(D), the area covered by a single bale would be 6 square feet and a total of **1242 bales** costing approximately **\$4965** would be needed to cover the total area of the wall surface.



Jeans Insulation



Production Assumptions

	lbs/sf/ yr	\$/lb
Non-Mushroom Crops (Retail)	2.27	\$4.04
Non-MushroomCrops (Wholesale)	2.27	\$1.86
Mushrooms (Wholesale)	10.95	\$4.17
	fish/g al/yr	\$/fish
Tilapia (Restaurant)	1.4	\$7.39



Production/Distribution Schedule

Year	2011	2012	2013	2014
# of Bays	30	30	30	35
Sqft. of Growing Beds	4320	4320	4320	5040
Pounds of Product				
-Non-Mushroom Crops (Retail)	6374	6374	6374	6864
-Non-Mushroom Crops (Wholesale)	2452	2452	2452	3432
-Mushrooms (Wholesale)	4730	4730	4730	5519
# of Fish	4899	4899	4899	5715. 36



Farm Operating Projections

Year	2011	2012	2013	2014
Number of Bays	30	30	35	35
Gross Potential Revenue	\$79,4 30.63	\$79,4 30.63	\$92,6 69.07	\$91,4 22.02
Shrinkage Loss(%)	25.00 %	23.00 %	21.00 %	19.00 %
Effective Gross Revenue	\$59,5 72.97	\$61,1 61.59	\$73,2 08.56	\$74,0 51.84
Cost of Operations	\$53,6 88.00	\$53,6 88.00	\$60,6 36.00	\$63,4 78.40
-Initial Buildout	\$64,4 93.19			
-Buildout on Farm Revenues		\$ -	\$10,1 47.01	\$ -
Total Farm Operating Revenue	\$5,88 4.97	\$13,3 58.56	\$15,7 84.12	\$26,3 57.56

