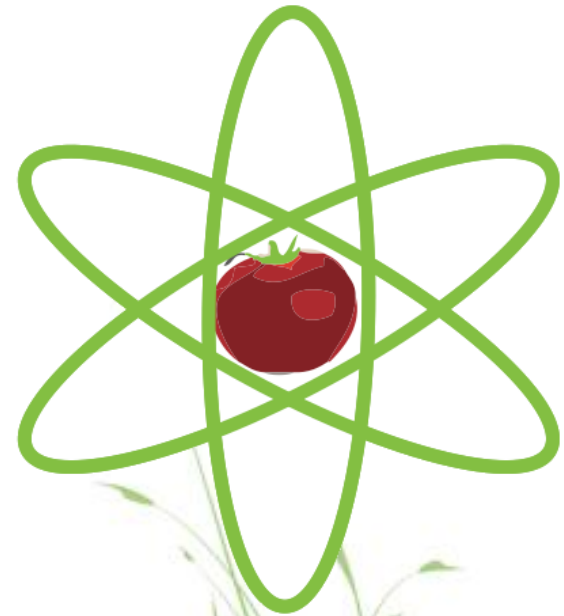




**Atomic
PRODUCE
342**

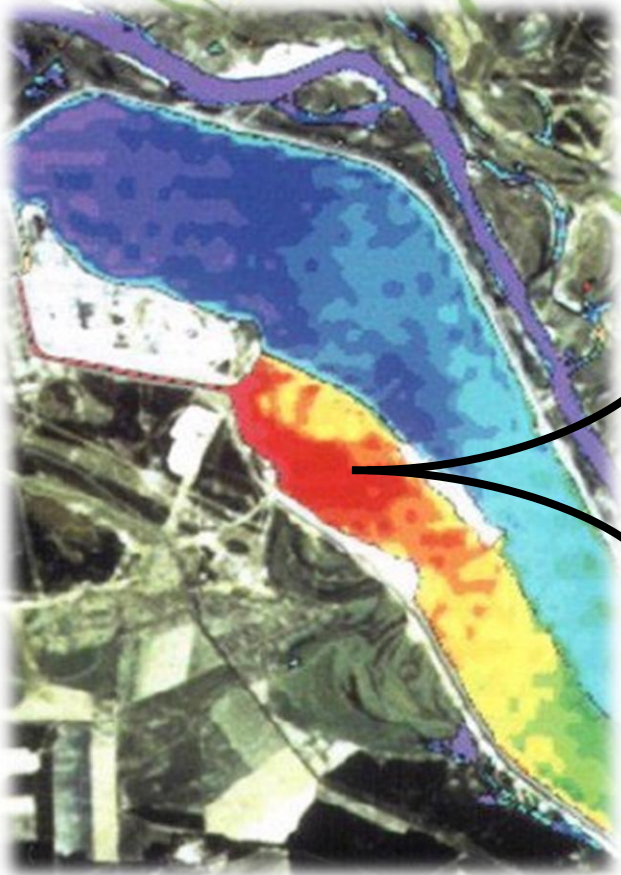


Utilizing Waste Heat for Greenhouses



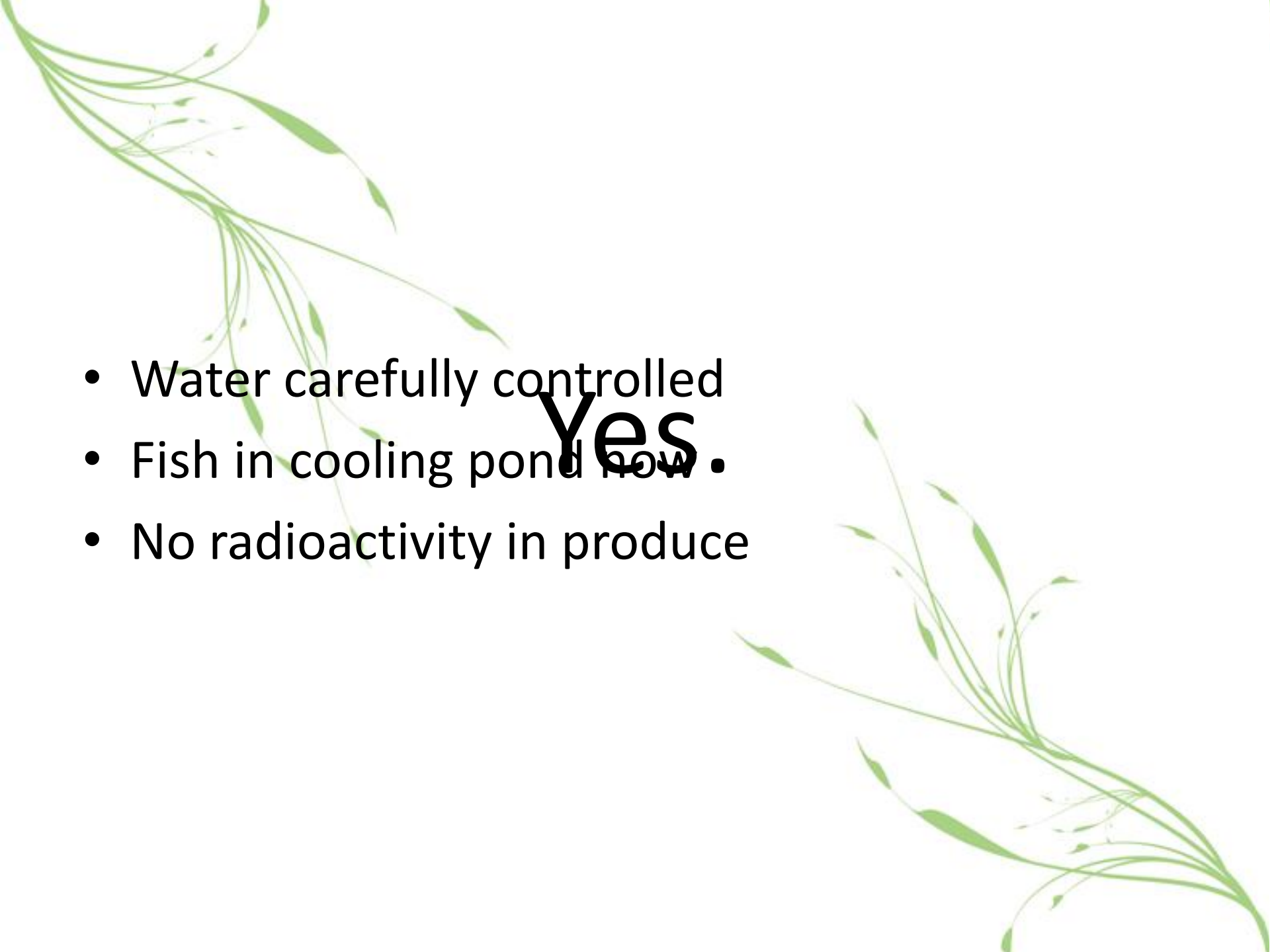
Introduction

- Nuclear power plants convert about 40% of energy used into electricity
- Other 60% is released into atmosphere
- Semester project was to make use of this energy so it was not wasted





Is this safe?

- 
- Water carefully controlled
 - Fish in cooling pond now.
 - No radioactivity in produce

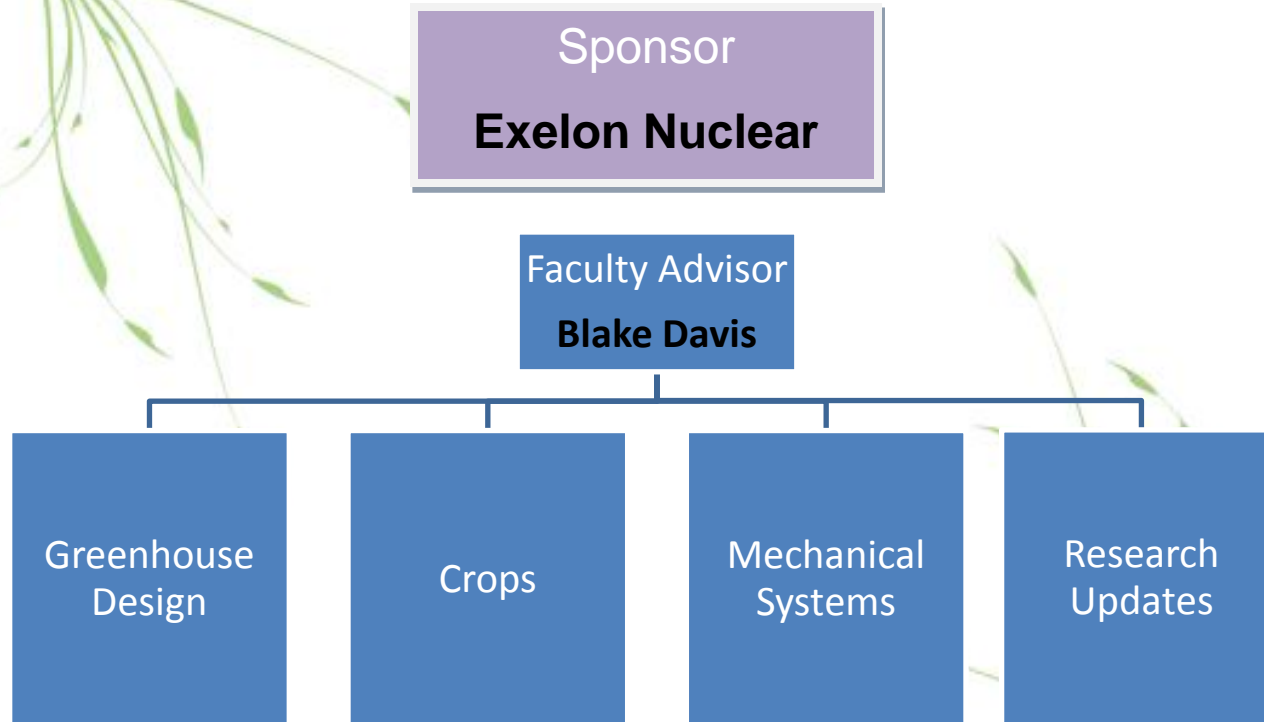
Yes.

Background

- Exelon
- Braidwood Nuclear Generating Station
- Two 1200 MW reactors
- 1.5 million gallons per minute enters cooling pond
- Water temperature range 70-110 °F



Team Organization and Approach



Caged Fish Farming

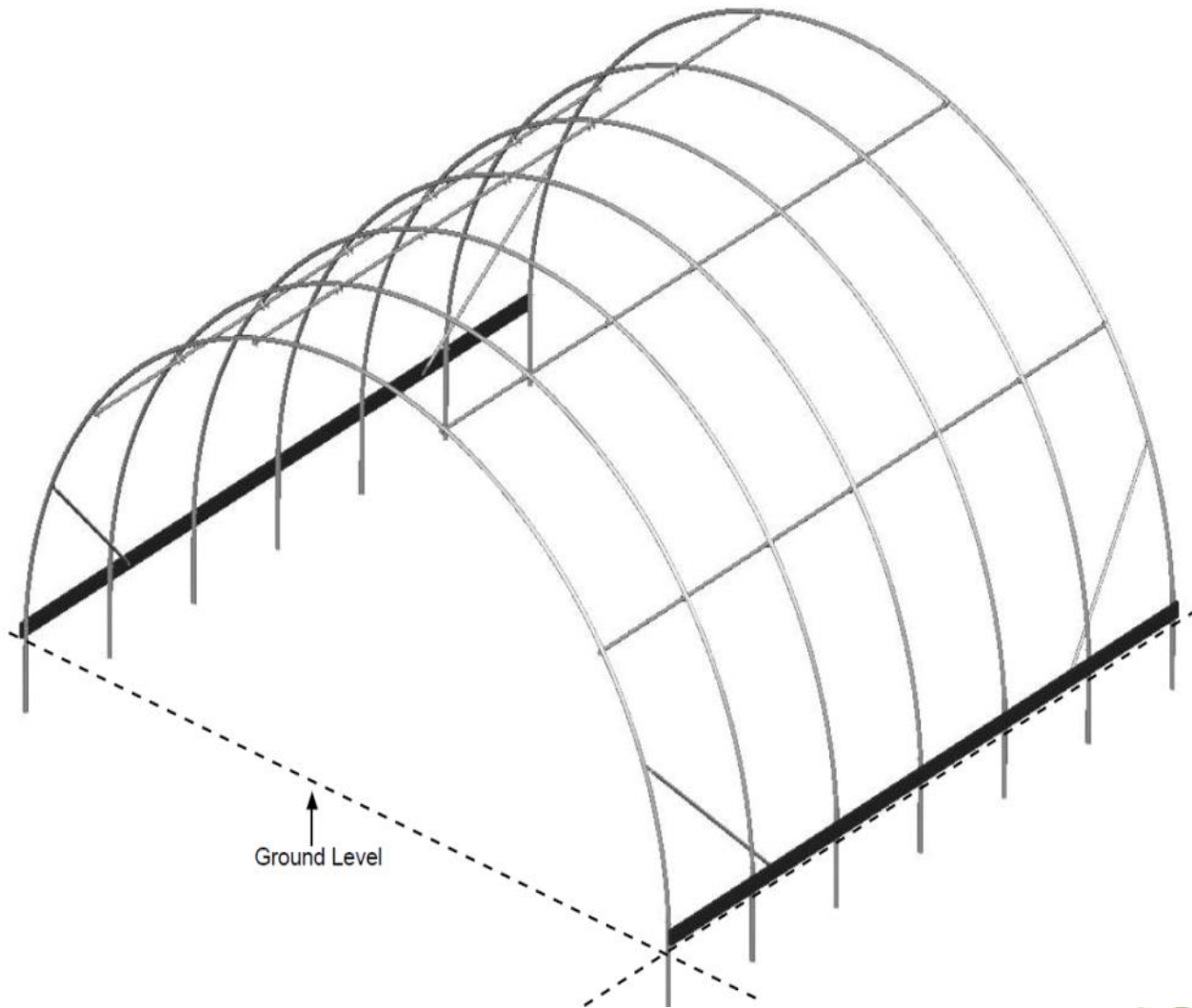


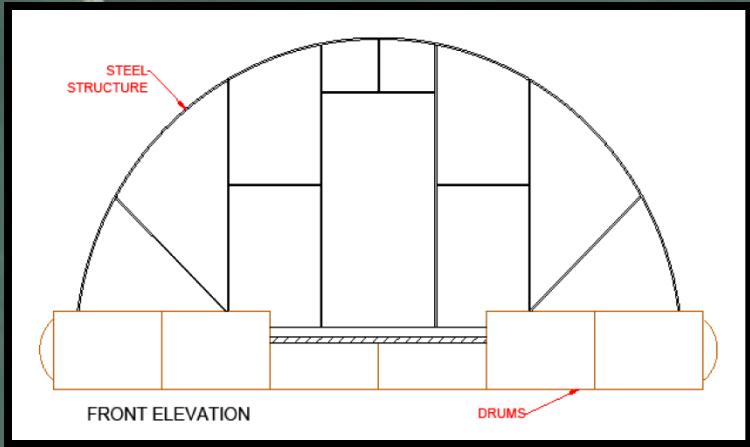
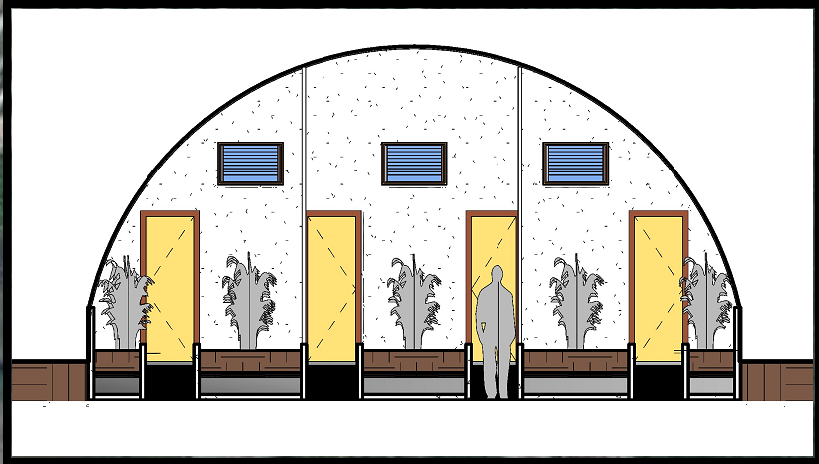
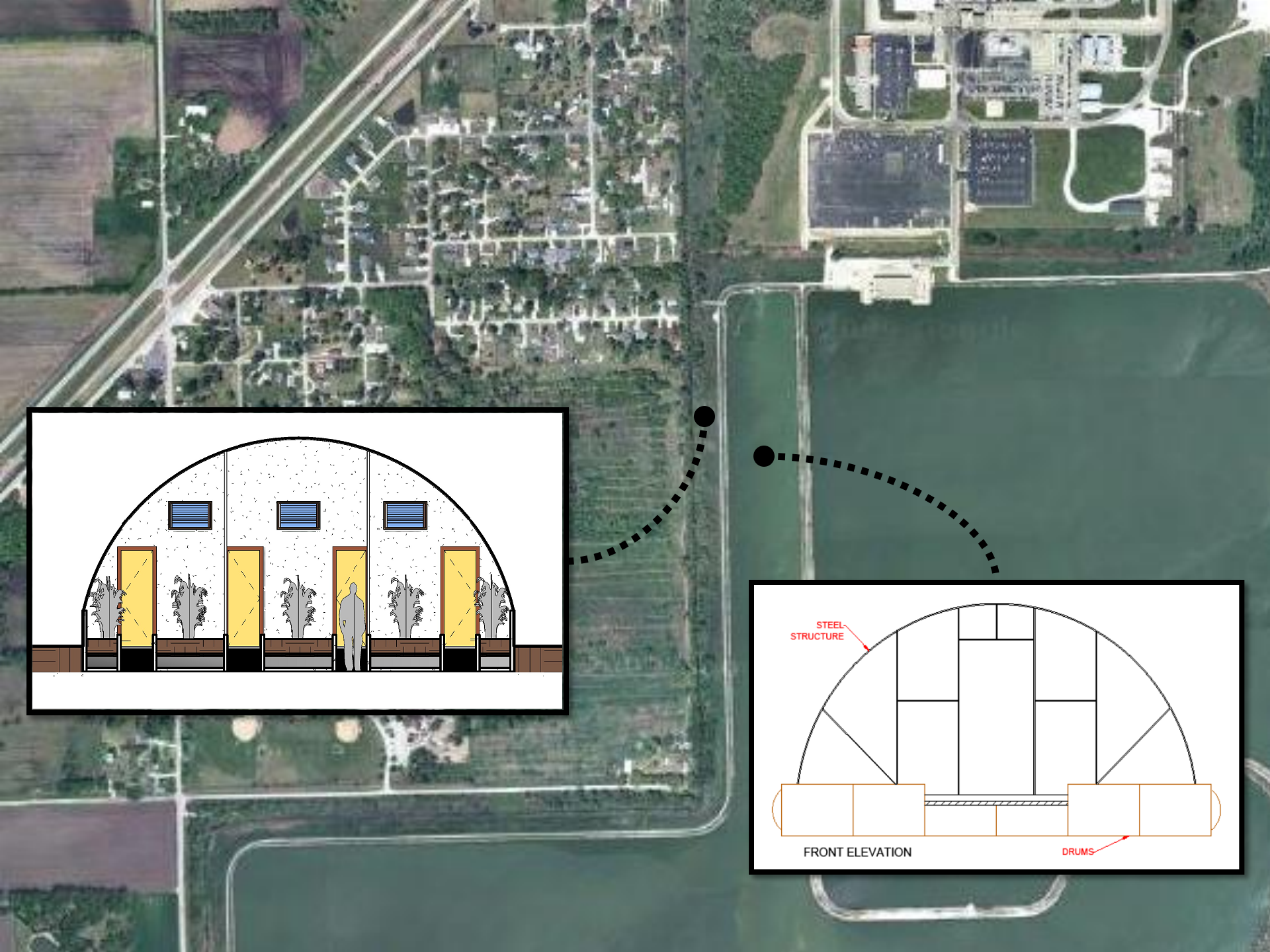
- System of cages to manage growth of fish
- Tilapia chosen because of water temperature
- Year round operation

Greenhouse

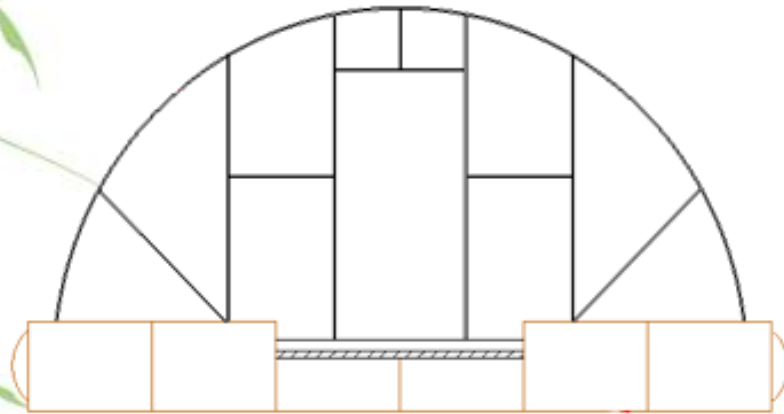
- Waste heat applications in greenhouses
- Most research 30 years old
- Updated finding with current market prices:
 - Savings with current natural gas prices less
 - Savings with projected numbers much higher
- Previous projects used higher temperature water

Core Design Concept

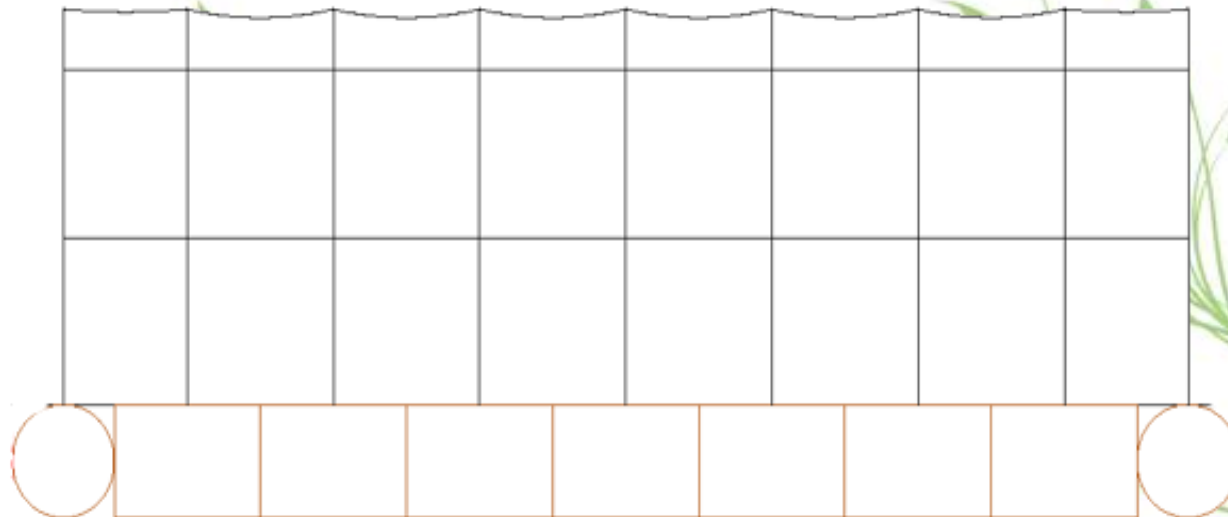




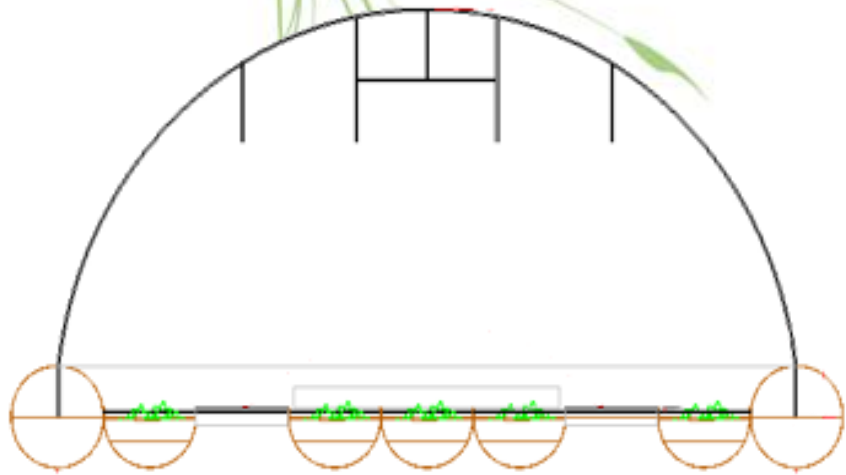
Water-Based Greenhouse



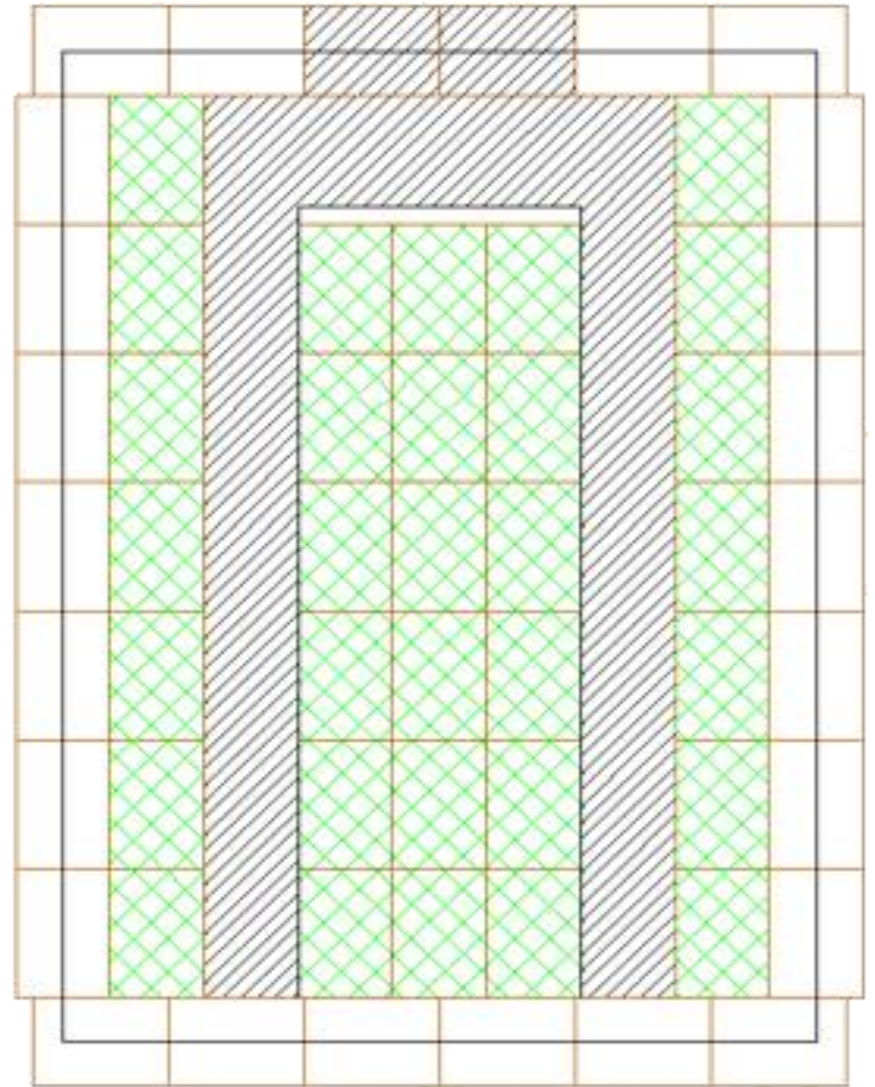
End View



Side View



End Section

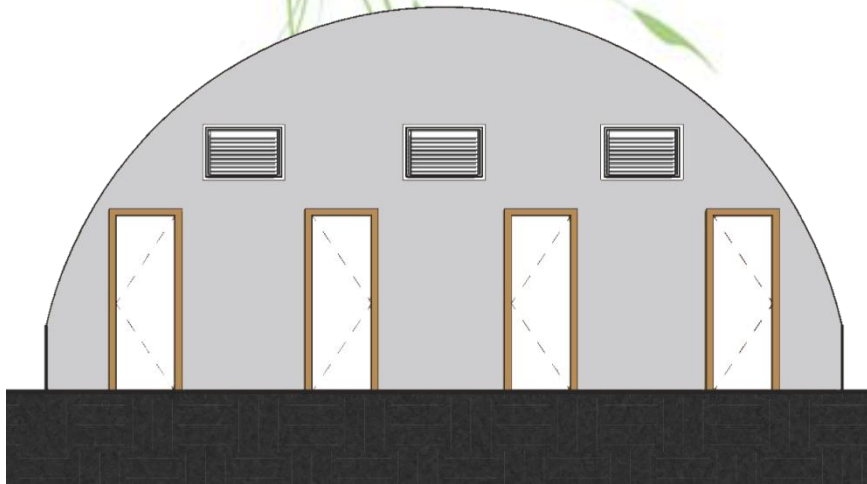


Plan View

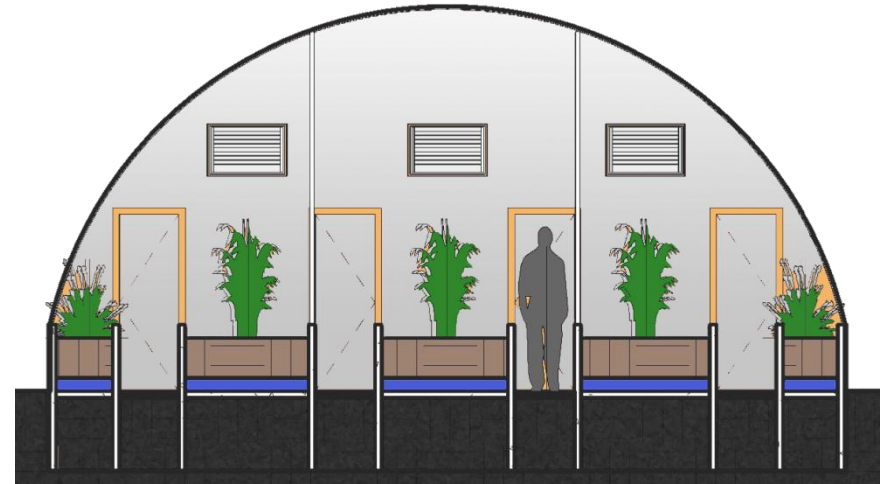
Disadvantages/Advantages

- Irrigation and electricity are issues
- Accessibility
- Temperature and humidity control
- Effective heating
- Supports fish cages

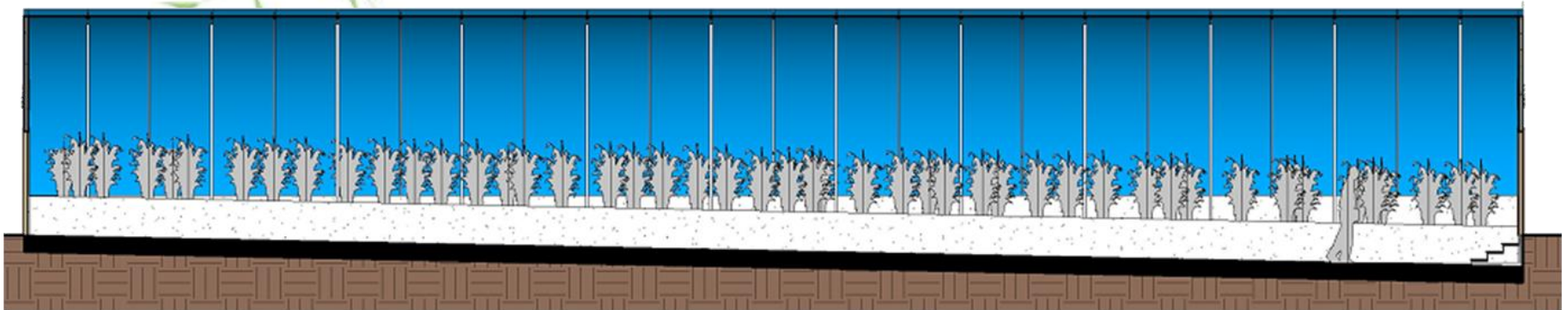
Land-Based Greenhouse



End View




End Section



Side Section

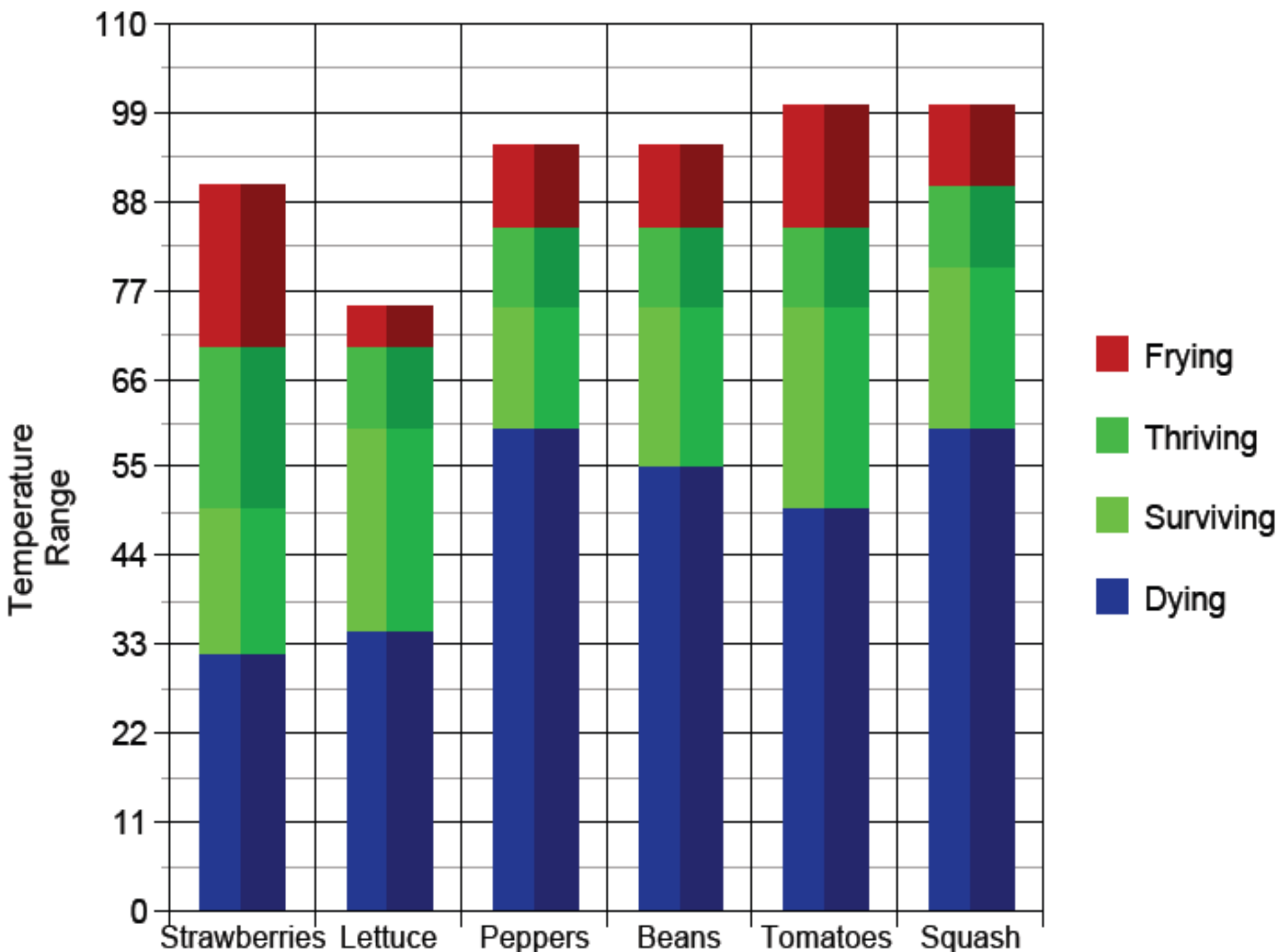


Disadvantages/Advantages

- Greenhouse temperature lower
 - More conventional construction
 - Easily accessible
- 

Crops


- Chose commonly grown crops
 - Consistently in demand
 - Existing seed sources and research
 - Grow well in greenhouses



Conclusion

- Solutions make use of waste heat effectively
 - Technically feasible
 - Economically viable
- Suggestions for future:
 - Development of detailed business plan
 - Finalize design and build prototype
 - Present the business plan to Exelon





Many thanks to our sponsor **Exelon**[®]
Nuclear

Pressurized water reactor—

a common type of Light Water Reactor (LWR)

