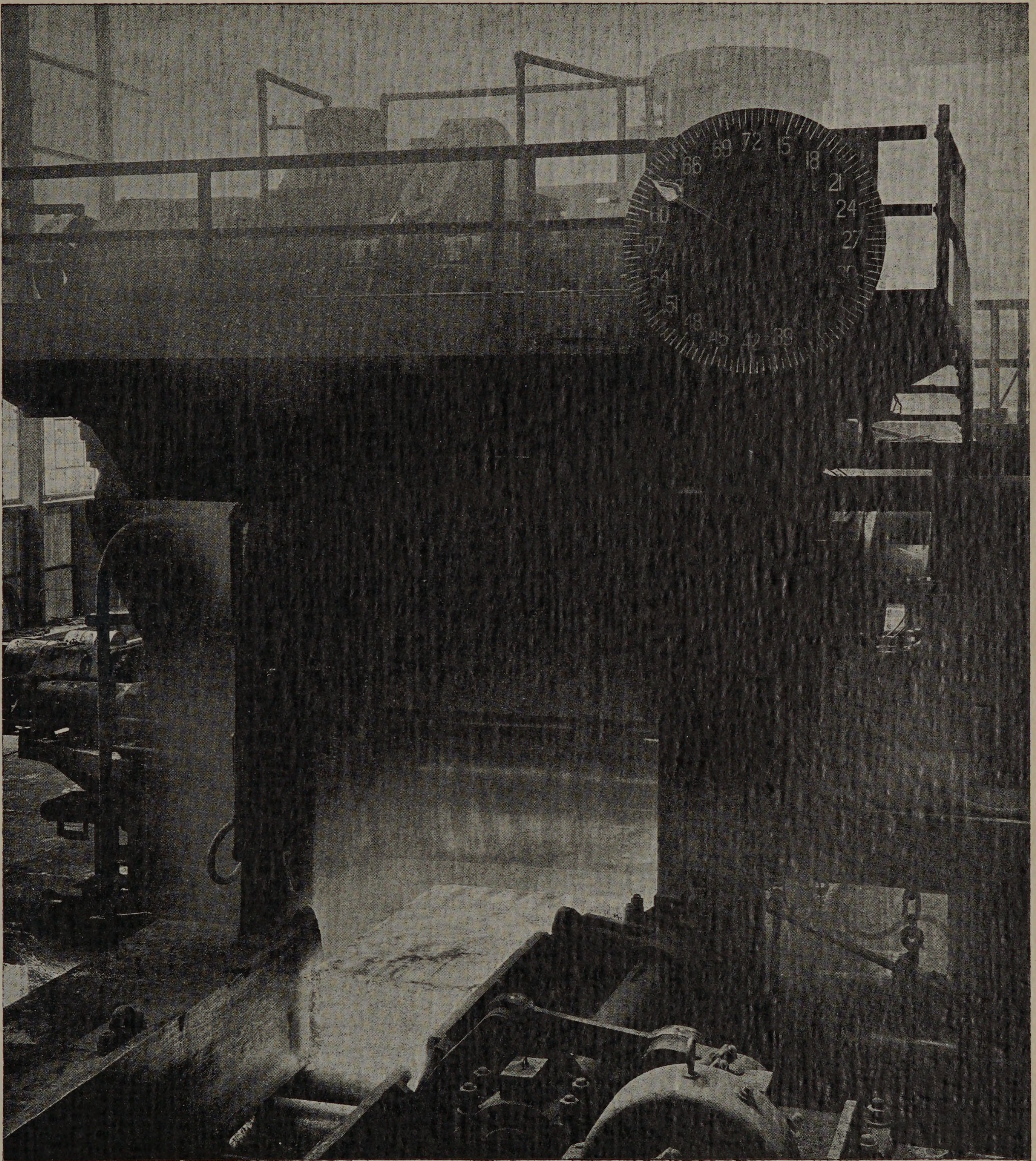


The rolling mill is one of the most colorful and spectacular of the many operations in the treatment of steel. 'Mid clouds of steam and flying steel bits the billet is forced through the mill many times till it comes out a long, straight bar of steel. The above scene is taken on the rolling floor of the Illinois Steel Company.